

# Glass Plant Reduces Engineering Costs and Gains Better Furnace Control with Rosemount™ MultiVariable™ Flow Meter

## RESULTS

- Improved furnace and burner control
- Reduced hardware, installation, and maintenance costs
- Reduced engineering setup time from 40 to 2 hours



## APPLICATION

Oxygen and natural gas flow measurement in glass production furnace

## CUSTOMER

Glass manufacturing plant

## CHALLENGE

The glass manufacturing process requires tight control of natural gas and oxygen flow to fuel the production furnaces. Finding a cost-effective, yet accurate way to control these furnaces was proving to be a challenge for a glass manufacturing facility.

The plant had previously been using three separate transmitters to measure differential pressure, static pressure, and temperature. These values were then being sent to a single loop controller to calculate flow and perform furnace burner control. While this did work to a certain degree, there were numerous issues that left room for improvement.

The single loop controller did not compensate for the effects of discharge coefficient, velocity of approach, gas expansion, density, and bore of the primary element. Even though they were getting a mass flow measurement, there was a lot of error and uncertainty with the calculation. This ultimately made it difficult to have a repeatable measurement for consistent furnace control.

## SOLUTION

To help improve the measurement accuracy and repeatability, the glass manufacturing plant chose to use a Rosemount Annubar™ Flow Meter. This combined the MultiVariable transmitter with the Rosemount Annubar primary element, to provide all-in-one integrated assembly.

Rosemount MultiVariable Technology combines three transmitters in a single package, eliminating the need for individual differential pressure, static pressure, and temperature transmitters. The

*Rosemount MultiVariable Technology combines three transmitters in a single package, eliminating the need for individual differential pressure, static pressure, and temperature transmitters.*

Rosemount MultiVariable Transmitter then uses these three measurements to calculate dynamically-compensated mass flow in real-time. All sources of error are corrected, including discharge coefficient, velocity of approach, gas expansion, bore expansion, and density. The result is a repeatable and accurate mass flow measurement from a single device. A project engineer from the glass facility credits the Rosemount MultiVariable Flow Meter for helping reduce gas and oxygen fluctuation due to quicker and more accurate flow measurement.

Additionally, the Rosemount MultiVariable Transmitter can be easily configured for any flow application through the use of the Engineering Assistant software package. Engineering Assistant provides a single means for quick and easy configuration, calibration, and troubleshooting. As a result, the required engineering setup time was reduced from 40 to only 2 hours per installation.

The Rosemount Annubar primary element also added levels of accuracy to each measurement while minimizing permanent pressure loss. The integrated thermowell and pressure taps enable three process measurements for fully-compensated mass flow, all with only one pipe penetration. This helps keep engineering costs down while greatly simplifying the installation process.

By using the Rosemount Annubar Flow Meter, the glass manufacturing plant was able to improve the accuracy and repeatability of their measurement which led to better process control. Natural gas and oxygen consumption was drastically decreased, and the installation and setup time was reduced by 95 percent. Ultimately, the Rosemount Annubar Flow Meter is the most advanced differential pressure flow meter available, delivering real-time mass flow measurement through a single pipe penetration. This reduces engineering, hardware, and installation costs while improving process reliability and quality.



Rosemount MultiVariable Mass Flow Transmitter

**RESOURCES**

**Emerson™ Chemical**

[Emerson.com/Industries/Chemical](http://Emerson.com/Industries/Chemical)






**Rosemount MultiVariable Flow Transmitter**

[Emerson.com/Rosemount/Rosemount-3051S-MultiVariable-Flow-Transmitter](http://Emerson.com/Rosemount/Rosemount-3051S-MultiVariable-Flow-Transmitter)




**Rosemount Annubar Primary Element**

[Emerson.com/Rosemount/Rosemount-485-Annubar-Primary-Element](http://Emerson.com/Rosemount/Rosemount-485-Annubar-Primary-Element)




Emerson Terms and Conditions of Sale are available upon request. The Emerson logo is a trademark and service mark of Emerson Electric Co. Rosemount is a mark of one of the Emerson family of companies. All other marks are the property of their respective owners. © 2018 Emerson. All rights reserved.

-  [Linkedin.com/company/Emerson-Automation-Solutions](https://www.linkedin.com/company/Emerson-Automation-Solutions)
-  [Twitter.com/Rosemount\\_News](https://twitter.com/Rosemount_News)
-  [Facebook.com/Rosemount](https://www.facebook.com/Rosemount)
-  [Youtube.com/user/RosemountMeasurement](https://www.youtube.com/user/RosemountMeasurement)
-  [Google.com/+RosemountMeasurement](https://www.google.com/+RosemountMeasurement)

**Global Headquarters  
Emerson Automation Solutions**

6021 Innovation Blvd.  
Shakopee, MN 55379, USA  
 +1 800 999 9307 or +1 952 906 8888  
 +1 952 949 7001  
 [RFQ.RMD-RCC@Emerson.com](mailto:RFQ.RMD-RCC@Emerson.com)




**Europe Region  
Emerson Automation Solutions  
Europe GmbH**

Neuhofstrasse 19a P.O. Box 1046  
CH 6340 Baar, Switzerland  
 +41 (0) 41 768 6111  
 +41 (0) 41 768 6300  
 [RFQ.RMD-RCC@Emerson.com](mailto:RFQ.RMD-RCC@Emerson.com)

**Middle East and Africa Region  
Emerson Automation Solutions**

Emerson FZE P.O. Box 17033,  
Jebel Ali Free Zone - South 2  
Dubai, United Arab Emirates  
 +971 4 8118100  
 +971 4 8865465  
 [RFQ.RMTMEA@Emerson.com](mailto:RFQ.RMTMEA@Emerson.com)

**Asia Pacific Region  
Emerson Automation Solutions**

1 Pandan Crescent  
Singapore 128461  
 +65 6777 8211  
 +65 6777 0947  
 [Enquiries@AP.Emerson.com](mailto:Enquiries@AP.Emerson.com)

00830-0200-4803, Rev CA