

Series GVX-3H/GVX-3HR Vibration & CVT Welders

Overview

The GVX-3H/GVX-3HR is available with Branson™'s Vibration and Clean Vibration Technology (CVT). CVT's infrared preheating feature is ideally suited for applications requiring clean welds with minimized particulates, flash, or other visible contaminants.

The combination of infrared and vibration welding offers more options and applications for smart molding joint design. Infrared emitters melt the joining surfaces before the welding process starts, resulting in a variety of benefits:

- Joints with greatly reduced particulates
- Reduced residual stresses and material-specific friction
- Shorter welding time
- Increased joint strength
- Improved ability to handle hard-to-weld materials



Enhanced User Experience

The GVX-3H/GVX-3HR features an exceptionally user-friendly human machine interface developed using **multiple user profiles, an improved sequence editor, intuitive navigation**, and enhanced screen display. Plus ergonomically designed lift table height for greater user efficiency and comfort.

- Six pneumatic tool functions
- Better tool access from front and back of machine
- Swing bolts to quickly clamp lower fixture
- Less maintenance

Features

- **Improved weld quality and consistency** through continual feedback from closed loop sensors that ensure accuracy and repeatability.
- **Fast cycle time** to support high-speed, automated applications.
- **Smaller footprint** yet larger lift table than traditional vibration welders.
- Convenient rear-door and symmetrical design provides **easy access** for tool changes and part loading/unloading.
- Branson industrial PC-controlled servo drive offers state-of-the-art **speed, accuracy**, increased **energy efficiency** as well as **reduced maintenance and downtime**.
- **Local, rapid-response** technical expertise and repair service supported by Emerson's worldwide network of facilities.

For more information:
www.Emerson.com/Branson

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Technical Specifications

Mechanical	GVX-3H	GVX-3HR	
Overall Dimensions (H x W x D) ⁽¹⁾	2330 x 2720 x 1200	2330 x 2720 x 2260	mm
Clearance Requirements (H x W x D) ⁽¹⁾	2330 x 3320 x 1890	2330 x 3320 x 3050	mm
Lower Fixture (W x D x Level Above Floor)	1360 x 600 x 860		mm
Cut Out in the Table (W x D)	800 x 300		mm
Clearance Between Column Supports	1450		mm
Clearance Between the Table and Head	850		mm
Min. Tooling Height	260		mm
Table Stroke	600		mm
Weight (Approx Value Depend of Options)	4000	5000	kg
Oscillating Head			
Kinematics	Linear Vibration		
Frequency (Nominal, Depending on the Tooling Weight)	Approx. 240		Hz
Amplitude (Peak to Peak)	0.7 – 1.8		mm
Tool Weight Upper Tool / Lower Tool / ⁽³⁾ IR Plate (CVT) ⁽⁴⁾	35–65 / 200	35–65 / 200 / 100	kg
Performance (Weld Area, Depending on the Material) ⁽²⁾	500		cm ²
Drive System			
Type	Branson Frequency Inverter		
Power Consumption	30		kW
Machine Controls			
Machine Logic	Branson Logic Control System		
User Interface	12" Capacitive Color Screen Display		
Force Control (Closed Loop)	Direct Force Measuring		
Table Position Control	Full Stroke		

⁽¹⁾ Dimensions can vary depending on options chosen.

⁽²⁾ With Branson i3 electromagnetic head.

⁽³⁾ Lower tool weight can increase above spec, with minor reductions in max clamp force.

⁽⁴⁾ Only valid for IR preheating (CVT).

⁽⁵⁾ Max temperature may be increased to 40°C with optional air conditioning.

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Lift Table Drive	Gvx-3H	Gvx-3HR
Lift Table Maximum Speed	500	
Clamp Force	1-25	
IR Preheating Drive Velocity (CVT) ⁽⁴⁾	servo actuated	1000
Pneumatics		
Input Air Pressure	6 – 10	
Sound Enclosure		
Noise Emission (EN ISO 11202)	Maximum 77	
Front Door (H x W x Level Above Floor) ⁽¹⁾	870 x 1400 x 940	
Rear Maintenance Door(s) (Inside Opening H x W) ⁽¹⁾	1850 x 1410	
Machine Colors	RAL9011, RAL7011 (Outside) RAL7011 (Inside)	
Connections		
Pneumatic	1/2"	
Electrical (Connection)	Based on Customer Requirement: <ul style="list-style-type: none"> • 3 x 400 V, 50 Hz, PE, N (5 x 16 mm²) • 3 x 480 V, 60 Hz, PE, Without N (4 x 16 mm²) • 3 x 200 V, 50/60 Hz, PE, Without N (4 x 35 mm²) • 3 x 380 V, 50 Hz, PE, N (5 x 16 mm²) • 3 x 380 V, 60 Hz, PE, Without N (4 x 16 mm²) 	
Data Interfaces	USB, Data Interface Gateway 'DIG' available as an option	
Ambient Conditions		
Temperature ⁽⁵⁾	min. +15 – max. +35	
Humidity (No Condensation)	30 – 95	
Altitude (Above Sea Level)	max. 1000	

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