

Stroke-to-GO Switch Models 7C, 7D, 7E, 7F

When the actuator is removed, the magnet again becomes dominant on the N/C side and the armature returns to its N/C position.

Cylinder Position Sensor

Stroke-To-GO™ Switches provide precise end-of-stroke position indication on pneumatic and hydraulic cylinders. Designed to exceed automotive industry standards, the housing is machined from stainless steel bar stock to handle pressures to 3,000 PSI operating (tested to UL's 4X burst requirement) while withstanding the extreme external conditions such as weld slag, coolants, cutting fluids, physical abuse and even high temperatures. Stroke-to-GO™ Switches incorporate the same 70 Series GO™ Switch mechanism that has been tested to over 200 million mechanical cycles and field proven in the most rigorous applications. This unique design offers the greatest benefits in cylinder position indication.

Unique Features

Leakage current:
Without LEDs - none
With LEDs - <1.7mA

Voltage Drop:

Without LEDs - none
With LEDs - <5V (SPST)

Wash-down: designed to withstand 1,000 PSI wash-down and NEMA 6P with Mini-Change® type connector option

Weld Field Immune: tested and exceeded General Motors EHS-320 specifications. Testing Agency - Candid Logic

Radio Frequency Interference

(RFI): no affect at any frequency

Application Considerations

- Cylinder cushion must be ferrous.
- Air gap between switch sensing face and cushion should be .015" to .040" (outside this range please consult factory).
- Largest diameter of target (cushion) should cover at least 75% of probe sensing face.
- Sensing face of Stroke-To-GO™ Switch must be at least .125" from piston rod for proper switch reset. This may at times require an air gap distance greater than .040".
- For cushion diameters less than .50", air gap should be .015" to .025".

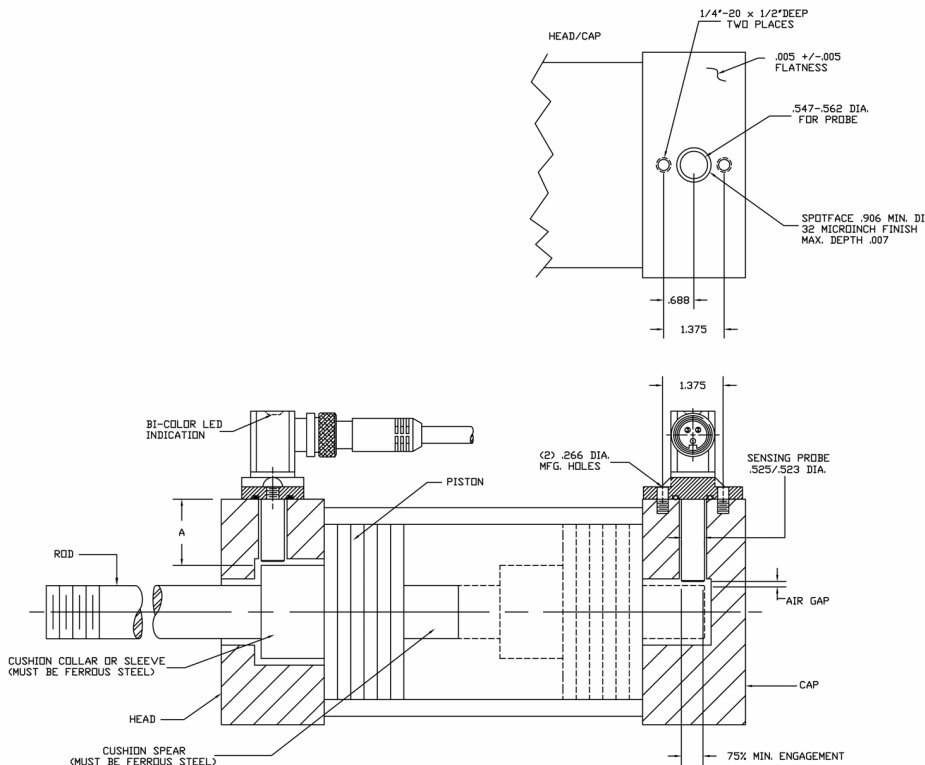


Figure 1

Specifications - Housing

Size: Standard probe lengths: 1.025" (26 mm), 1.250" (32 mm) and 2.062" (52mm). Custom probe lengths:** 1.000" (26 mm) - 5.000" (127 mm)

Materials: Stainless Steel bar stock

Conduit Outlet: Mini-change standard

Sensing

Target Material: Ferrous Sensing Range: Approx. .090" (2 mm) end sensing (3,000 PSI) (Recommended air gap .015" - .040")

Contacts

Materials: Palladium silver

Form: Single Pole, Double Throw, Form C (w/ or w/o LED indication) Single Pole, Single Throw (w/ or w/o LED indication) Form A or Form B

Ratings: Resistive Without LED's With LED's

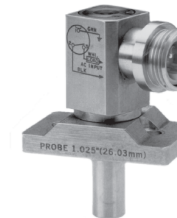
AC		DC	
Volts	Amps	Volts	Amps
120	4	24	3
240	2	48	125
480	-	125	0.5
		250	0.5

Without LED's

AC		DC	
Volts	Amps	Volts	Amps
120	0.5	24	0.5
240	0.5	48	0.5
480	-	125	0.5
		250	0.5

With LED's

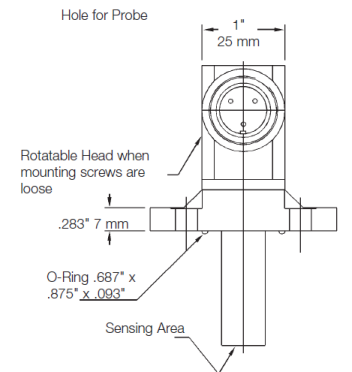
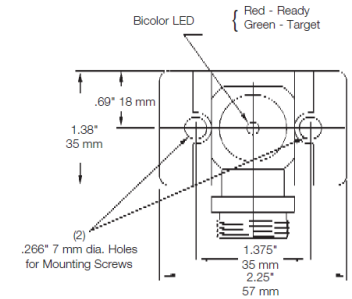
Most Popular Models



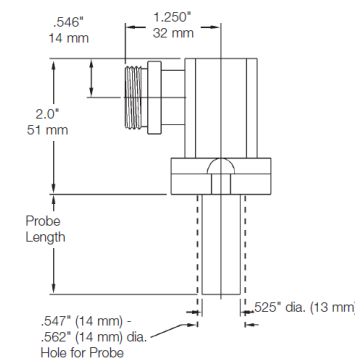
7C-23658-DCA
SPST with LEDs, approx. .090" (2.3 mm) end sensing, stainless steel 1.025" (26 mm) probe, 360° adjustable side outlet with 3 pin mini change connector. < 1mA leakage current.



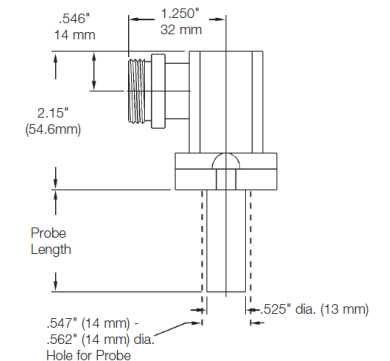
7E-43658-DCA
SPDT, (no LED) approx. .090" (2.3 mm) end sensing, stainless steel 2.062" (52 mm) probe, 360° adjustable side outlet with 3 pin mini change connector. No leakage current.



Probe Lengths 1.025" and less



Probe Lengths Greater than 1.025"



Performance

Repeatability: .002"(.05 mm) typical
 Response Time: 8 milliseconds
 Differential: Approximately .020"(.51 mm)
 Operating Temperature: -40°F (-40°C) to 160°F (71°C) With LEDs -40°F (-40°C) to 221°F (105°C) Without LEDs; 400°F (204°C) optional

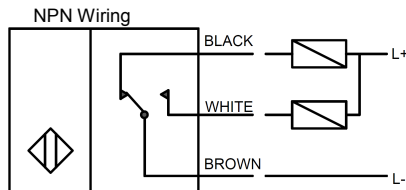
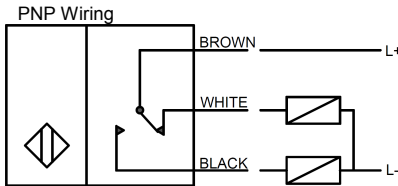
Pressure Rating: Stainless steel 3,000 PSI operating (UL tested 4x burst)

Approvals: UL

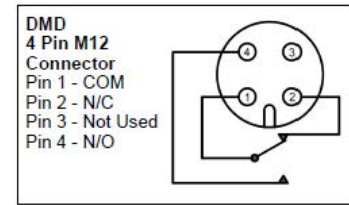
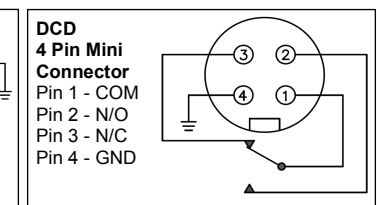
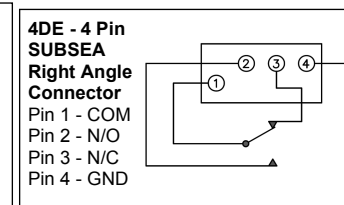
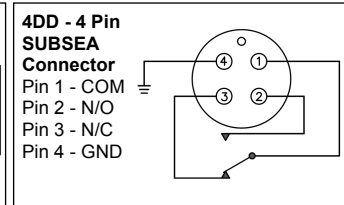
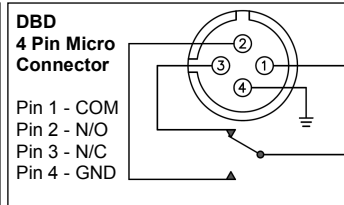
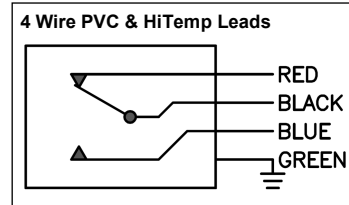
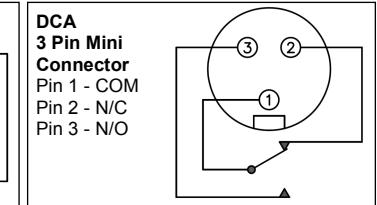
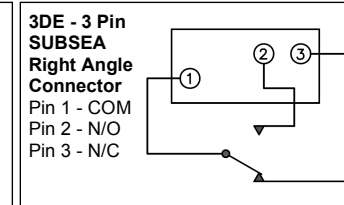
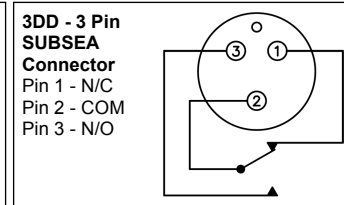
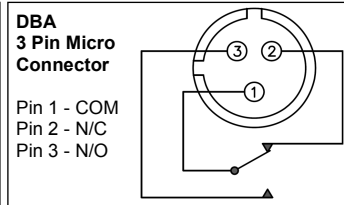
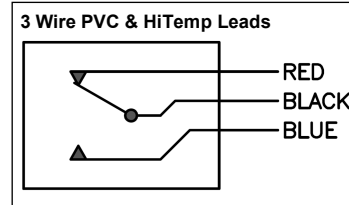


**Probe lengths shorter than 1.00" are available with taller upper switch housing.

The GO Switch can be wired as PNP or NPN depending on the desired application

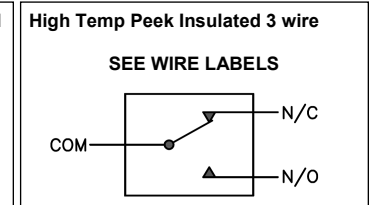
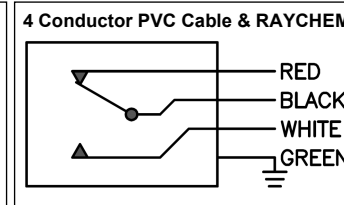
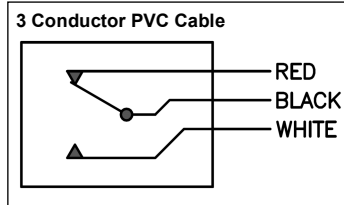


Wiring Diagrams



DMD 4 Pin M12 Connector

External ground must be used with 120VAC and voltages greater than 60VDC when using the DMD connector



零件名称 (Part Name)	有毒或有害物质 (Hazardous Substance)					
	铅 (Lead) (Pb)	汞 (Mercury) (Hg)	镉 (Cadmium) (Cd)	六价铬 (Hexavalent Chromium) (Cr+6)	多溴联苯 (Polybrominated biphenyls) (PBB)	多溴二苯醚 (Polybrominated diphenyl ethers) (PBDE)
接触组件 (Contact Assembly)	X	o	o	o	o	o
磁铁 (Magnets)	o	o	o	o	o	o
壳体 (Enclosure)	o	o	o	o	o	o
塑料 (Plastic)	o	o	o	o	o	o
接线 (Wiring)	X	o	o	o	X	X

o: 表示该有毒有害物质在该部件所有物质材料中的含量均低于GB/T26572规定的限量要求以下
 x: 表示该有毒有害物质至少在该部件的某一物质材料中的含量超出GB/T26572规定的限量

EU Declaration of Conformity

The products described herein, conform to the provisions of the following Union Directives, including the latest amendments:

- Low Voltage Directive (2014/35/EU)
- EMD Directive (2014/30/EU)
- ATEX Directive (2014/34/EU).



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GLOBAL SUPPORT OFFICES

Americas

TopWorx
 3300 Fern Valley Road
 Louisville, Kentucky 40213 USA
 +1 502 969 8000

Europe

Horsfield Way
 Bredbury Industrial Estate
 Stockport SK6 2SU
 United Kingdom
 +44 0 161 406 5155

Middle East

P.O. Box 17033
 Jebel Ali Free Zone
 Dubai 17033
 United Arab Emirates
 +971 4 811 8283

Africa

24 Angus Crescent
 Longmeadow Business Estate
 East
 Modderfontein
 Gauteng
 South Africa
 +27 011 451 3700

Asia-Pacific

1 Pandan Crescent
 Singapore 128461
 +65 6891 7550