# Paine<sup>™</sup> 212-40-020 Series Pressure Transducer

VDC, Miniature, HP/HT, +210 °C, Ranges to 30,000 PSIA (2,068 BAR)



The Paine™ 212-40-020 Series is our miniature VDC, High Pressure/High Temperature (HP/HT) combination transducer designed specifically for extreme oil field applications. Silicon on Insulator (SOI) electronics technology provides precise continuous high temperature measurement, accuracy, and stability all in a miniature ¹/₂-in. diameter package. Offered in pressure ranges up to 30,000 PSIA (2,068 BAR) the Paine 212-40-020 Series features proven high performance and reliability in the toughest applications and can easily be customize to your specific requirements.



Paine 212-40-020 October 2018

#### **Solutions**

- Ranges up to 30,000 PSIA
- SOI electronics technology
- High pressure and high temperature measurement
- ¹/2-in.diameter package
- All-welded, sealed construction
- Harsh/extreme environment ready

## **Potential applications**

- Downhole tools (MWD, LWD, Wireline, and more)
- Offshore energy exploration
- Industrial control systems and automation
- Artificial lift and sub sea risers
- Engine sensing and controls

#### **Features**

- Full Scale (F.S.) sensitivity: 2.8 mV/V nominal
- **Total error band (non-linearity, hysteresis, and thermal effects):** 0.10%/0.125% of F.S. output over the calibrated temperature range.
- Output: VDC
- Operating temperature: -40 to +410 °F(-40 to +210 °C)
- **Pressure range:** 0–5,000 to 0–30,000 psia (344 to 2,068 bar)
- Operating media: Compatible with alloy UNS NO7718 solution annealed and aged to a minimum hardness of 40HRC.
- **Pressure fitting:** Per MS33656-E3

# **Specifications**

**Calibration:** Calibration certificates are supplied with each unit and available online.

#### **Performance**

**Total error (non-linearity, hysteresis, and thermal effects) bounds shall be:** Per the "Pressure Table" on page 3 as compared to the serial number specific polynomial model P(T mv) for all input pressures and temperatures over the calibrated range.

**Output at zero pressure:**  $0.5 \pm 0.25 \text{ VDC}$ 

Output at full scale pressure (F.S.O.): 4.25 ± 0.5 VDC

Temperature output at +73 °F (+23 °C):  $3.40 \pm 0.5 \text{ VDC}$ 

**Temperature output at +392 °F (+200 °C):** 2.52 ± 0.5 VDC

#### **Environmental**

Operating temperature range: -40 to +410 °F(-40 to +210 °C)

**Calibrated temperature range:** +75 to +392 °F (24 to +200 °C)

**Environmental:** Error due to combined effect of shock, vibration and acceleration shall be less than 0.05% of F.S. per G.

#### **Contents**

October 2018 Paine 212-40-020

#### Mechanical

**Pressure range**: Contact factory for additional pressure ranges.

**Table 1. Pressure Table** 

Standard part number	Pressure range PSIA (BAR)	Proof pressure PSIA (BAR)	Burst pressure PSIA (BAR)	Total error (% FSO)
212-40-020-02	0-10,000 (0-689)	15,000 (1,034)	20,000 (1,378)	±0.10%
212-40-020-04	0-20,000 (0-1,378)	25,000 (1,723)	30,000 (2,068)	±0.10%
212-40-020-07	0-30,000 (0-2,068)	37,500 (2,585)	40,000 (2,757)	±0.125%

External case pressure: 20,000 psi (1378 bar) maximum at +392 °F (+200 °C)

**Operating media:** Any compatible with alloy UNS N07718 solution annealed and aged to a maximum hardness of 40 HRC.

**Pressure fitting:** Per MS33656-E3 using annealed alloy 600 replaceable seal provided with each transducer.

#### **Electrical**

**Excitation:**  $5.00 \pm 0.15$  VDC, (5 VDC nominal) no reverse polarity protection, output ratiometric to excitation.

- **DO NOT** exceed 5.25 VDC.
- **DO NOT** allow excitation to contact Pin B, Pressure Out, or Pin C, Temperature Out.

Input current: 12.5 mA maximum

**Output current:** 1 mA maximum. Short circuit protected.

Input/output isolation: Input/output not isolated.

**Insulation resistance:** All conductors together to case,  $100 \text{ M}\Omega$  minimum at 50 VDC and +73 °F (+23 °C).

**Electrical connections:** Six each, high temperature solderable

pins

Paine 212-40-020 October 2018

# **Dimensional drawings**

Figure 1. Paine 212-40-020 Series

Ø .50

8
7/16 hex

2.81 max

Connections			
PIN	Function		
Α	Power in		
В	Pressure signal		
С	Temperature signal		
D	Power return		
Е	Signal return		
F	Do not connect		

 $0.187 \rightarrow | \rightarrow |$ 

A - F. See connections table G. Fitting end per MS33656-E3 Dimensions are shown in inches.

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October 2018 Paine 212-40-020

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Paine 212-40-020 **Product Data Sheet** 212-40-020, Rev H October 2018

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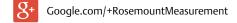
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