# **TC Block**

## **Temperature Compensating Block for VPI A1**







TC Block June 2020

#### **General Description**

Temperature Compensating Block for indication of end positions (VPI-V or VPI-E). The TC-Block allows the expansion/contraction of the oil in the system caused by major temperature and pressure variations without influencing the end stops and the switch functions of the indicator.

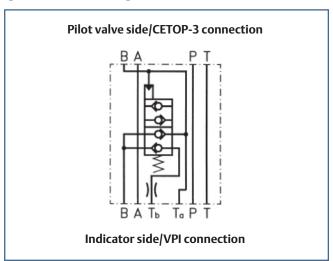
The Block is provided with Cetop-3 connection for mounting of pilot valve. The combination of the VPI indicator and the TC-Block can be used for all DKMS-actuators and is used at on/off controls .

#### Note!

The TC-Block is always to be used together with a 4/2-way control valve.

### **Functional Description and Hydraulic Symbol**

The function of the TC-Block is to allow the oil only to flow through the VPI in the required direction (locks and acknowledges the el. on/off signal). The undesired contra-flow is bypassing the VPI, thus avoiding an electrical signal failure with resulting "alarm signal". This undesired oil flow is caused by the temperature expansion/contraction of the oil and also by a fluctuating pressure in the system at an on/off-operated actuator.



## **Technical Specification**

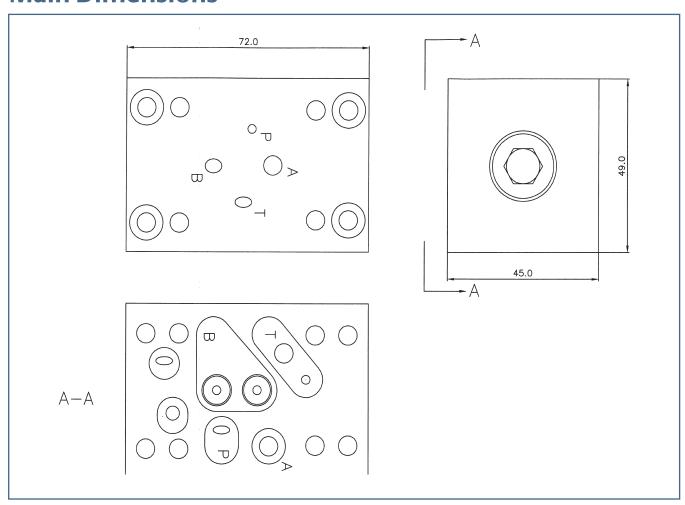
Max. working pressure	135 bar ~ 1958 lbf/in2
Max. test pressure	205 bar ~ 2973 lbf/in2
Max. flow rate at 135 bar / 1958 lbf/in2 (through any line)	15 l/min.
Weight	1,2 kg. ~ 2,65 lb
Hydraulic media	Acid-free hydraulic oil
Viscosity	15-200 cSt
Filtration requirements	25 μm absolute or finer
Temperature range	-20°C to 80°C
Connection face	CETOP R 35H size 3, DIN 24340/VPI connection

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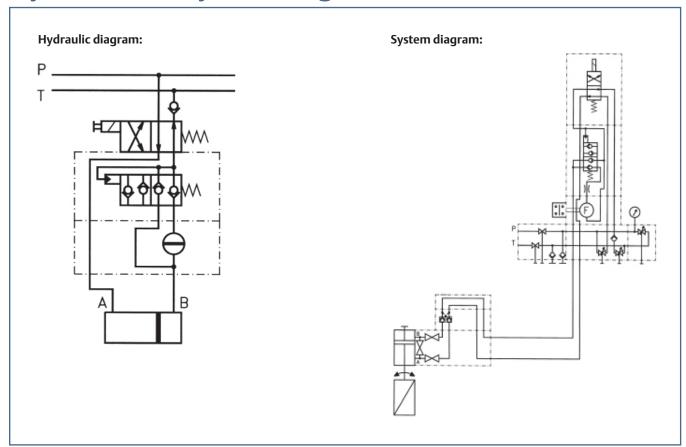
#### **Materials**

Housing	MS 58 (Brass)
Sign Plate	AISI 304
Screws	AISI 304

## **Main Dimensions**



### **Hydraulic and System Diagram**



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