Flexim FLUXUS G721CA Ultrasonic Flowmeter





Stationary Ultrasonic Clamp-on System for Flow Measurement of Compressed Air and Other Industrial Gases

Transmitter for Permanent Outdoor Wall or Pipe Mounting

Features

- · Accurate and reliable flow measurement
- Bidirectional measurement for flow direction detection in compressed-air networks
- Installation and start-up do not require any pipe work nor any process interruptions
- Measurement unaffected by gas density, viscosity, dust content and humidity
- Measurement at extremely low pressure:
- min. 44 psia in metal pipes
- 15 psia in plastic pipes
- Extremely high turndown ratio > 1000:1
- High measuring accuracy, even at low flow velocities down to 0.03 ft/s
- Monitoring of small flows (e.g., during the night)
- Leakage detection
- For pipe diameters of 0.6 to 9.8"
- · Maintenance-free acoustic coupling using permanent coupling material
- · Support of numerous fieldbus systems
- FM Class I Div. 2 approved transducers for hazardous areas available

Applications

- · Industrial manufacturing facilities:
- Air compressors and compressed-air distribution networks
- Pressure generators and distribution networks for inert or purge gases
- Pressure generators and distribution networks for oxygen, e.g. for steel production
- · Measurement of atmospheric gases consumption: compressed air, nitrogen, oxygen, argon, helium



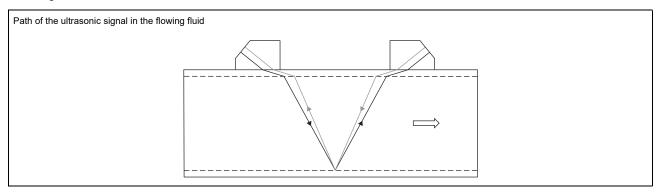


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Function

Measurement principle

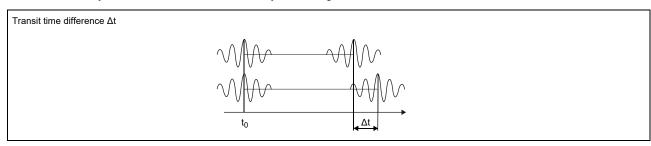
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t}$$

where

V - volumetric flow rate

k_{Re} - fluid mechanic calibration factor

A - cross-sectional pipe area
 k_a - acoustic calibration factor

Δt - transit time difference

 ${\sf t}_{\sf V}$ - average of transit times in the fluid

Calculation of standard volumetric flow rate

The standard volumetric flow rate can be selected as physical quantity. It is calculated with the following formula:

$$\dot{V}_N = \dot{V} \cdot \frac{p}{p_N} \cdot \frac{T_N}{T} \cdot \frac{1}{K}$$

where

 \dot{V}_N - standard volumetric flow rate

V - operating volumetric flow rate

p_N - standard pressure (absolute value)

p - operating pressure (absolute value)

 T_N - standard temperature in K

operating temperature in K

K compressibility coefficient of gas: ratio of the compressibility factors of the gas at operating conditions and at standard conditions Z/Z_N

The operational pressure p and the operational temperature T of the fluid will be entered directly as fixed values into the transmitter.

or:

• If inputs are installed (optional), pressure and temperature can be measured by the customer and fed in the transmitter.

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

reflect arrangement

The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

· diagonal arrangement

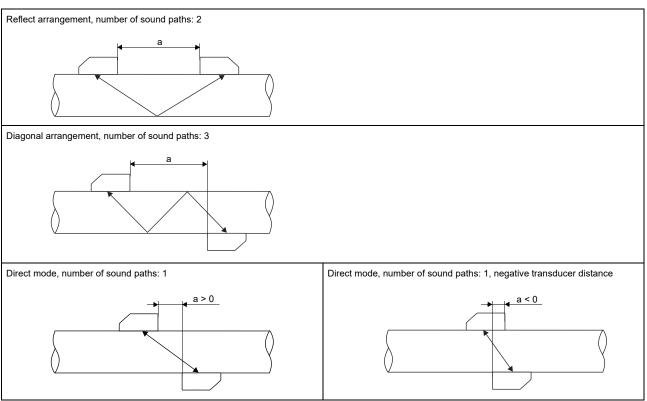
The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe.

direct mode

Diagonal arrangement with 1 sound path. This should be used in the case of a high signal attenuation by the fluid, pipe or coatings.

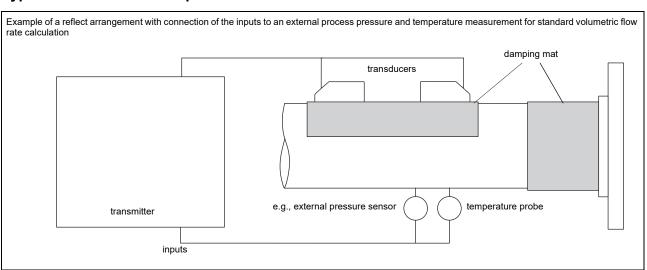
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflect arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

Typical measurement setup



Transmitter

Technical data

		FLUXUS	FLUXUS	FLUXUS						
		G721CA-NNN**-*AL G721CA-NNN**-*ST	G721CA-A2N**-*AL G721CA-A2N**-*ST	G721CA-F2N**-*AL G721CA-F2N**-*ST						
		THE DIE								
		SARON SARON								
design		standard field device	standard field device zone 2	standard field device FM Class I Div. 2						
application		flow measurement of compressed air and	industrial gases							
measurement measurement		transit time difference correlation principle								
principle		transit time difference correlation principle								
flow direction		bidirectional								
flow velocity	ft/s	0.03 to 115, depending on pipe diameter								
repeatability fluid		0.15 % MV ±0.02 ft/s	holium							
temperature com-		compressed air, oxygen, nitrogen, argon, corresponding to the recommendations in								
pensation		corresponding to the recommendations in	7 (146)/7 (CIVIL IVII 6-5. 1-2011							
	tainty	(volumetric flow rate)								
measurement uncer-		±0.3 % MV ±0.02 ft/s	Allot							
tainty of the measu- ring system ¹ measurement uncer-		includes calibration certificate traceable to		ation						
tainty at the measu- ring point		11 10 2 70 IVIV 10.02 IVS, COIRECT FLEXIVI I	2 % MV ±0.02 ft/s, contact FLEXIM for an application specific uncertainty evaluation							
transmitter										
power supply		• 100 to 230 V/50 to 60 Hz or								
		• 20 to 32 V DC or								
power consumption	W	• 11 to 16 V DC								
number of measuring	VV	1, optional: 2								
channels		r, optional. 2								
damping	s	0 to 100 (adjustable)								
measuring cycle	Hz	100 to 1000 (1 channel)								
response time	s	1 (1 channel), option: 0.02	1010							
housing material		aluminum, powder coated or stainless stee	el 316L	Joluminum housing: ID66/NEMA 4V						
degree of protection				aluminum housing: IP66/NEMA 4X stainless steel housing: IP65						
dimensions	inch	see dimensional drawing								
weight	lb	aluminum housing: 11.9								
fixation		stainless steel housing: 11.2 wall mounting, optional: 2" pipe mounting								
ambient temperature	°F	I-40 to +140		aluminum housing: -40 to +131/140						
		(< -4 without operation of the display)		(< -4 without operation of the display) stainless steel housing: -4 to +131/140						
display		128 x 64 pixels, backlight		,						
menu language		English, German, French, Spanish, Dutch	, Russian, Polish, Turkish, Italian, Chinese							
explosion protection	1									
ATEX/IECEx marking		T	G721**-A20*A, G721**-A20*S:							
marking			,							
			C € 0637							
			Ex nA nC ic IIC T4 Gc							
			Ex tb IIIC T120 °C Db							
certification		L	T _a -40+60 °C IBExU11ATEX1015, IECEx IBE 11.0008							
• FM	l	I ⁻	IDEAUTIATEA 1013, IECEX IDE 11.0008	1-						
marking		-	-	G721**-F20*S2,						
J				G721**-F20*S3:						
				NI/CI. I,II,III/Div. 2/						
				GP. A,B,C,D,E,F,G/						
				10						
				G721**-F20*S1:						
				NI/CLLILIII/Div. 2/						
				GP. A,B,C,D,E,F,G/						
measuring functions	Š									
physical quantities			plumetric flow rate, mass flow rate, flow vel	ocity						
totalizer		volume, mass	annels necessary)							
calculation functions diagnostic functions	-	average, difference, sum (2 measuring cha		ansit times						
alagnostic turictions		ound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times								

¹ with aperture calibration of the transducers

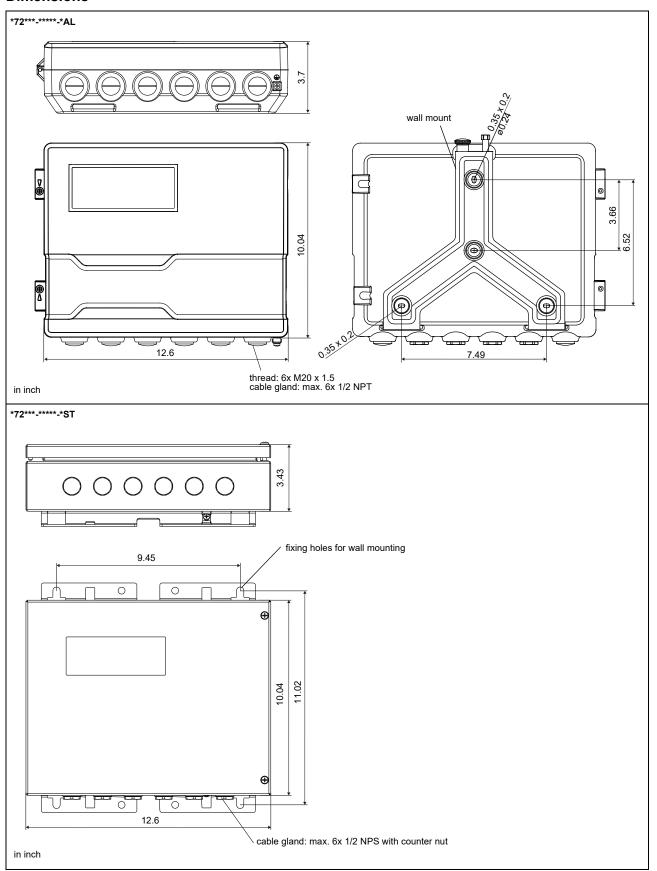
 $^{^{2}% \}left(-1\right) =0$ outside the explosive atmosphere (housing cover open)

		FLUXUS G721CA-NNN**-*AL G721CA-NNN**-*ST	FLUXUS G721CA-A2N**-*AL G721CA-A2N**-*ST	FLUXUS G721CA-F2N**-*AL G721CA-F2N**-*ST				
communication inte	rface							
service interfaces	11400	Messwertübertragung, Parametri USB ² LAN ²	erung des Messumformers:					
process interfaces		max. 1 option: RS485 (ASCII sender) Modbus RTU BACnet MS/TP Profibus PA FF H1	max. 1 option: • RS485 (ASCII sender) • Modbus RTU • BACnet MS/TP • Profibus PA • FF H1	max. 1 option: RS485 (ASCII sender) Modbus RTU BACnet MS/TP Profibus PA FF H1				
		Modbus TCP BACnet IP	Modbus TCPBACnet IP	Modbus TCP BACnet IP				
accessories		BACHELIF	* BACHELIF	- DACHELIF				
data transmission kit		USB cable						
software		 FluxDiagReader: reading of me 	easured values and parameters, graphical i measurement data, graphical representation	representation on, report generation, parametrization of the transmit-				
data logger								
loggable values			hysical quantities and diagnostic values					
capacity		max. 800 000 measured values						
outputs		IThe autoute are to the training	to different the two constitu					
7.1.11		The outputs are galvanically isola	ated from the transmitter.					
switchable current	outp							
la cuada a v		,	e jointly switched to active or passive.					
number	mΑ	2 or 4 4 to 20 (3.2 to 22)						
range	IIIA	4 to 20 (3.2 to 22) 0.04 % MV ±3 µA						
accuracy active output		R _{ext} < 250 Ω						
passive output		U _{ext} = 8 to 30 V, depending on R	. (R . < 1 kO at 30 V)					
digital output		Cext C to CC V, depending on T	ext (rext + riss at 65 v)					
functions		frequency output						
		binary output pulse output						
number		3						
operating parame- ters		5 to 30 V/< 100 mA						
frequency output								
• range	kHz	0 to 5						
binary outputbinary output as alarm output		limit, change of flow direction or e	error					
pulse output functions		mainly for totalizing						
pulse valuepulse width		0.01 to 1000 0.05 to 1000						
inputs	1115	0.00 to 1000						
puto		The inputs are galvanically isolat	ed from the transmitter					
temperature input	1	The inpute are garvarileally isolat	oa nom tio transmitter.					
number		1 (1 measuring channel), 2 (2 me	easuring channels)					
type		Pt100/Pt1000	,					
connection	İ	4-wire						
range	°F	-238 to +1040						
resolution	K	0.01						
accuracy	L	±0.01 % MV ±0.03 K						
 current input 								
number		1 (1 measuring channel), 2 (2 me	easuring channels)					
accuracy		0.1 % MV ±10 μA						
active input range	mA	$U_{\text{int}} = 24 \text{ V}, R_{\text{int}} = 50 \Omega, P_{\text{int}} < 0.5$ 0 to 20	5 W, not short-circuit proof					
passive input range	mA	R _{int} = 50 Ω, P _{int} < 0.3 W -20 to +20						

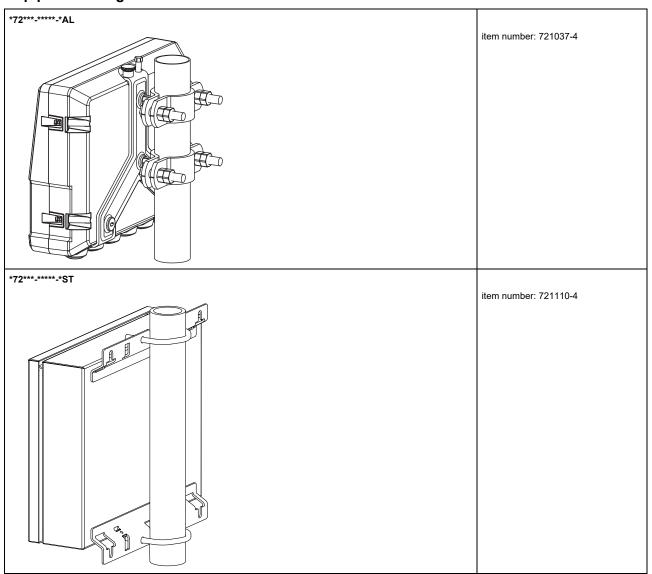
with aperture calibration of the transducers

outside the explosive atmosphere (housing cover open)

Dimensions



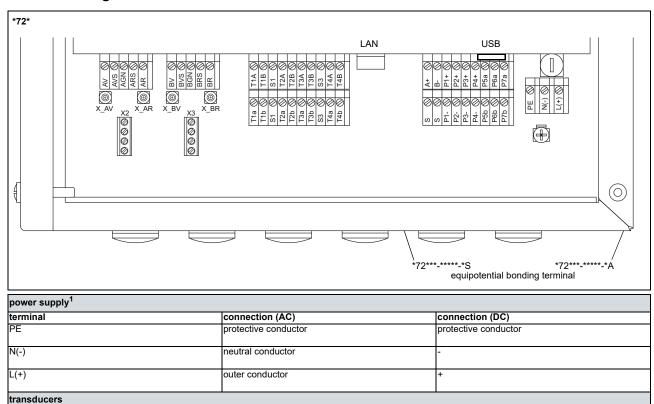
2" pipe mounting kit



Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -4...+140 °F

Terminal assignment



					- I		
extension cab	oie				transducer cable		
measuring channel A		measuring cl	measuring channel B		measuring chan- nel A	measuring chan nel B	-
terminal	connection	nection terminal connection		transducer	terminal	erminal	
AV	signal	BV	signal	1	X_AV	X_BV	SMB connector
AVS	shield	BVS	shield				
ARS	shield	BRS	shield	×	X_AR	X_BR	SMB connector
AR	signal	BR	signal				
outputs ¹							
terminal	connecti	on		terminal	connection	com	munication inter-

terminal	connection	terminal	connection	communication inter- face			
P1+ to P4+	current output	A+	signal +	• RS485 ¹			
P1- to P4-				 Modbus RTU¹ 			
		B-	signal -	BACnet MS/TP ¹			
				Profibus PA ¹			
P5a to P7a	digital output	S	shield	• FF H1 ¹			
P5b to P7b				• FF 111			
		USB	I+ D	/Fl Di/			
		OSB	type B	service (FluxDiag/ FluxDiag/ service (FluxDiag/ ser			
			Hi-Speed USB 2.0	FluxDiagReader)			
			Device				
		LAN	RJ45	 service (FluxDiag/ 			
			10/100 Mbps Ethernet	FluxDiagReader)			
				 Modbus TCP 			
				 BACnet IP 			
12							

analog inputs ^{1, 2}							
	temperature probe		passive sensor	active sensor			
terminal	direct connection	connection with extension cable	connection	connection			
T1a to T4a	red	white	not connected	not connected			
T1A to T4A	red	black	-	+			
T1b to T4b	white	red	+	not connected			
T1B to T4B	white	green	not connected	-			
S1, S3	shield	shield	not connected	not connected			

¹ cable (by customer):
- e.g., flexible wires, with insulated wire ferrules, wire cross-section: AWG14 to 24
- outer diameter of the cable (*72***-*****-*S with ferrite nut): max. 0.3 inch

² The number, type and terminal assignment are customized.

Transducers

Technical data

Lamb wave transducers

andar aada		OL I/ NI*** **TO	OLM NI*** **TO	CLD N*** **TO	CL O N*** **TO
order code		GLK-N***-**TS	GLM-N***-**TS	GLP-N***-**TS	GLQ-N***-**TS
technical type	NAL I-	G(RT)K1N52	G(RT)M1N52	G(RT)P1N52	G(RT)Q1N52
transducer frequency fluid pressure	IVIHZ	0.0	1	2	4
	I:				l
min. extended	psi	metal pipe: 145 (d > 4.7 inch) 44 (d < 4.7 inch)	,	,	metal pipe: 44 (d < 0.59 inch)
min.	psi	metal pipe: 218 (d > 4.7 inch) 145 (d < 4.7 inch) plastic pipe: 15	metal pipe: 145 (d > 2.4 inch) 73 (d < 2.4 inch) plastic pipe: 15		metal pipe: 145 (d > 0.59 inch) 73 (d < 0.59 inch) plastic pipe: 15
inner pipe diameter	d	•	•	•	
min. extended	inch	2.4	1.2	0.59	0.28
min. recommended	inch	3.1	1.6	0.79	0.39
max. recommended	inch	9.8	5.9	2	0.87
max. extended	inch	9.8	7.1	2.4	1.2
pipe wall thickness ²			1	<u> </u>	
min.	inch	0.2	0.1	0.05	0.02
max.	inch	l .	0.2	0.12	0.05
material		0.00	J	U. 12	0.00
	l	DDSII with stainle	ss steel cover 316	1	
housing contact surface	-	PPSU with stainle	33 31551 60761 310	L	
	<u> </u>	IP66			
degree of protection		IP66			
transducer cable		14000			
type		1699	1		•
length	ft	16	13		9
dimensions					
length I	inch	1	2.91		1.65
width b	inch	2.01	1.26		0.87
height h	inch	2.66	1.59		1
weight (without cable)	lb	1	0.17		0.04
pipe surface tempe- rature	°F	-40 to +266			
ambient temperature	°F	-40 to +266			
temperature com-		х			
pensation	L				
explosion protection	1				
ATEX/IECEx					
order code			GLM-NA2N-**TS	GLP-NA2N-**TS	GLQ-NA2N-**TS
pipe surface tempe- rature (Ex)	°C	gas: -50 to +165 dust: -50 to +155			
marking		C € 0637			
		Ex nA IIC T6T3 Ex tb IIIC T80 °C			
certification	İ		33 X, IECEx IBE 12	2.0005X	
• FM	·	1	,		
order code	l	GLK-NF2N-**TS	GLM-NF2N-**TS	GLP-NF2N-**TS	GLQ-NF2N-**TS
pipe surface tempe- rature (Ex)	°F	-40 to +329	1 2 10	1	1 - 1 - 1 - 1 - 1 - 1 - 1
degree of protection		IP66			
marking		GP A,B,	II,III/Div. 2 / ,C,D,E,F,G/ Codes dwg 3860		
L		•			

¹ depending on the application, typical absolute value for compressed air, nitrogen, argon

 $^{^{2}}$ typical values for steel, aluminum and titanium pipes, for other pipe materials please contact FLEXIM

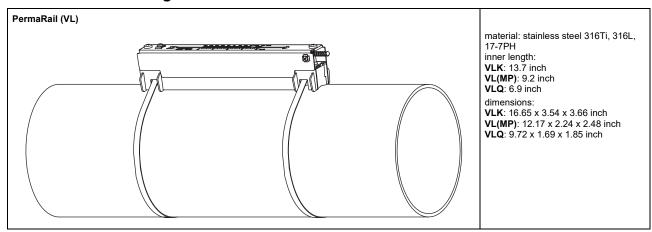
Shear wave transducers (optional)

order code		GSK-N***-**TS	GSM-N***-**TS	GSP-N***-**TS	GSQ-N***-**TS
technical type		G(DL)K1N52	G(DL)M2N52	G(DL)P2N52	G(DL)Q2N52
transducer frequency	MHz	0.5	1	2	4
fluid pressure ¹					
min. extended	psi	metal pipe: 290			
min.	psi	metal pipe: 435, p	lastic pipe: 15		
inner pipe diameter					
min. extended	inch		1.2	0.59	0.28
min. recommended	inch	-	1.6	0.79	0.39
	inch		5.9	2	0.87
max. extended	inch	9.8	7.1	2.4	1.2
pipe wall thickness ²					•
min.	inch	0.2	0.1	0.05	0.02
material					
housing			ss steel cover 316	BL .	
contact surface		PEEK			
degree of protection		IP66	IP66/IP67		
transducer cable		1			
type		1699			
length	ft	16	13		9
dimensions					
length I		4.98	2.52		1.57
width b		2.01	1.26		0.87
height h dimensional drawing	inch	2.66	1.59		1
weight (without cable)	lb	0.79	0.15		0.04
pipe surface tempe- rature	°F	-40 to +266	•		<u>'</u>
ambient temperature	°F	-40 to +266			
temperature com-		х			
pensation					
explosion protection	1				
ATEX/IECEx					
order code			GSM-NA2N-**TS	GSP-NA2N-**TS	GSQ-NA2N-**TS
pipe surface tempe- rature (Ex)	°C	gas: -55 to +190 dust: -55 to +180			
marking		(€ 0637 ∰ II3G			
		Ex nA IIC T6T3 Ex tb IIIC T80 °C			
certification			63 X, IECEx IBE 1	2.0005X	
• FM	1		,		
order code		GSK-NF2N-**TS	GSM-NF2N-**TS	GSP-NF2N-**TS	GSQ-NF2N-**TS
pipe surface tempe- rature (Ex)	°F	-40 to +257	-40 to +374	1 10	1
degree of protection		IP66	1		
marking		NI/CI. I,	II,III/Div. 2 / ,C,D,E,F,G/ Codes dwg 3860		
1					

¹ depending on the application, typical absolute value for compressed air, nitrogen, argon

 $^{^{2}}$ typical values for steel, aluminum and titanium pipes, for other pipe materials please contact FLEXIM

Transducer mounting fixture



Coupling materials for transducers

type	ambient temperature
	°F
coupling compound type N	-22 to +266
coupling pad type VT	14 to +392

Damping mats

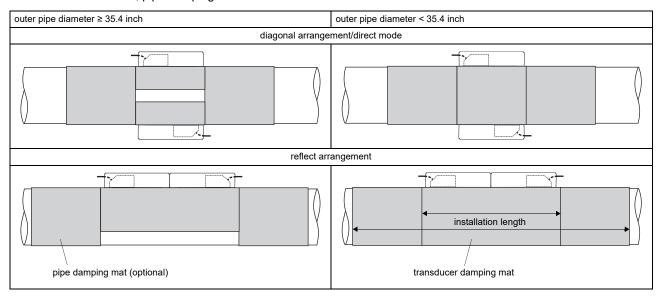
Damping mats will be used for the gas measurement to reduce acoustic noise influences on the measurement.

transducer damping mat

Transducer damping mats will be installed below the transducers.

pipe damping mat

Pipe damping mats will be installed if the sound propagation is disturbed at reflection points (e.g., flange, weld). Depending on the noise, the pipe damping mats will be installed at one or both sides of the transducer damping mat. If the local conditions are unknown, pipe damping mats should be installed.



Technical data

type		E30R4	E30R3
item number		992080-11	992080-10
width	inch	8.9	2
thickness	inch	0.03	
length (per roll)	ft	32	
weight	lb/ft ²	2.2	
ambient temperature	°F	-22 to +176	
properties		self-adhesive	

Dimensioning

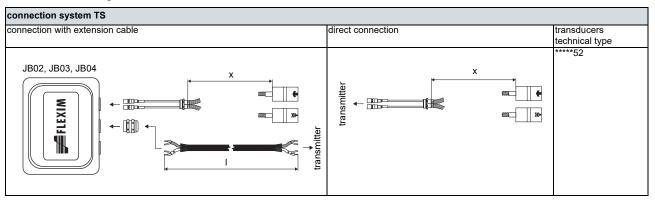
transducer damping mat									
transducer moun- ting fixture	order code	type number of layers transducer damping mat transducer damping mat 2x pipe damping mat							
				max. installati- on length			max. installati- on length	number of rolls	s ¹
				[inch]	standard ²	extended ²	[inch]	standard	extended
PermaRail					•				•
VLK	GLK	E30R4	1	35	1	1	72	2	2
	GSK	1	1		1	1		2	2
VLM	GLM	E30R3	1	26	1	1	53.5	2	2
	GSM		1		1	1		2	2
	GLP	1	1		1	1		1	1
	GSP	1	1		1	1		1	1

calculation on the base of:

max. installation length (installation of one transducer mounting fixture per transducer in reflect arrangement) and max. recommended pipe diameter (standard) or max. extended pipe diameter (extended)

² calculation of the number of rolls when both transducers are mounted in one transducer mounting fixture (reflect arrangement) or in diagonal arrangement/ direct mode: number of rolls/2 and round up to the nearest integer

Connection systems



Cable

transducer cable					
type		1699			
weight	lb/ft	0.06			
ambient temperature	°F	-67 to +392			
cable jacket					
material		PTFE			
outer diameter	inch	0.11			
thickness	inch	0.01			
color		brown			
shield		x			
sheath					
material		stainless steel 316Ti			
outer diameter	inch	0.31			

extension cable									
type		2615	5245						
weight	lb/ft	0.12	0.26						
ambient temperature	°F	-22 to +158	-22 to +158						
properties		halogen-free	halogen-free						
		fire propagation test according to IEC 60332-1	fire propagation test according to IEC 60332-1						
		combustion test according to IEC 60754-2	combustion test according to IEC 60754-2						
cable jacket									
material		PUR	PUR						
outer diameter	inch	max. 0.47	max. 0.47						
thickness	inch	0.08	0.08						
color	ĺ	black	black						
shield	ĺ	x	x						
sheath									
material		-	steel wire braid with copolymer sheath						
outer diameter	inch	-	max. 0.61						

Cable length

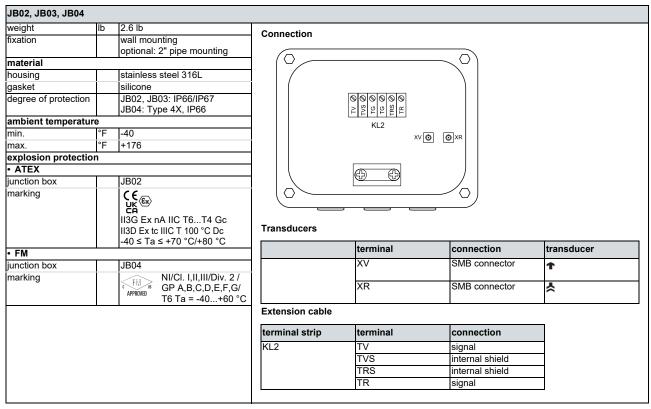
transducer frequency		F, G, H, K		M, P		Q		s	
connection system	n TS								
transducers technical type		х	I	Х	I	х	l	х	
*(DR)***5*	ft	16	≤ 984	13	≤ 984	9	≤ 295	6	≤ 131
*(LT)***5*	ft	29	≤ 984	29	≤ 984	29	≤ 295	-	≤ 131

x = transducer cable length

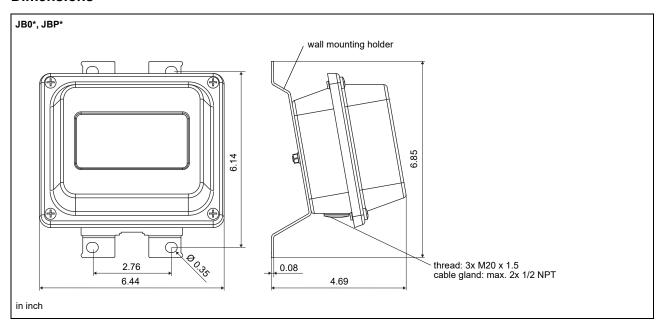
I = max. length of extension cable (depending on the application)

Junction box

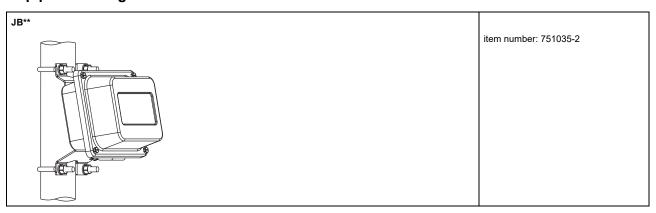
Technical data



Dimensions

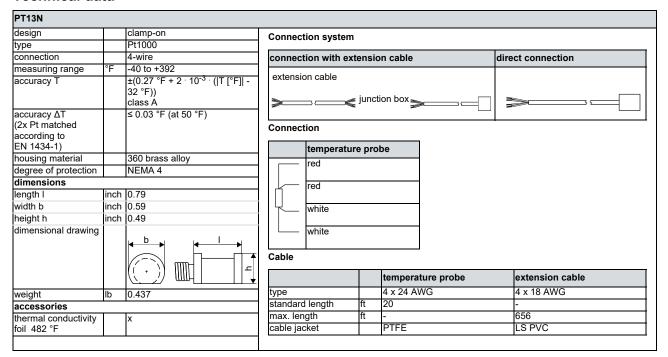


2" pipe mounting kit

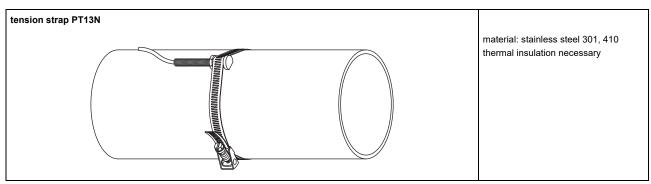


Clamp-on temperature probe (optional)

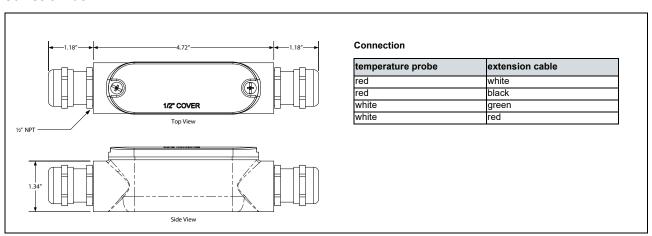
Technical data



Fixation



Junction box



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