# Rosemount 3154N Nuclear Qualified Pressure Transmitter

#### INDUSTRY LEADING PERFORMANCE

- Qualified per:
  - o IEEE Std 323<sup>™</sup>-1974/1983/2003
  - o IEEE Std 344<sup>™</sup>-1975/1987/2004
- 112 Mrad (1.12 MGy) TID Gamma Radiation
- 8.5g ZPA Seismic
- 435°F (224°C) Steam/Temperature
- 0.2% Reference Accuracy



#### **Contents**

Introduction	page 2
Transmitter Description	page 2
Operation	page 2
Dimensional Drawings	page 3
Nuclear Specifications	page 5
Performance Specifications	page 8
Functional Specifications	page 9
Physical Specifications	page 11
Ordering Information	page 14



# **Results Driven by Proven Measurement**

#### Introduction

Rosemount 3154N Nuclear Pressure Transmitters are designed for precision pressure measurements in nuclear applications which require reliable performance and safety over an extended service life. The 3154N is qualified per IEEE Std 323<sup>™</sup>-1974/1983/2003 and IEEE Std 344 <sup>™</sup>-1975/1987/2004 with radiation exposure to 112 Mrads TID gamma, seismic levels to 8.5g ZPA, and for steam pressure/temperature performance. Stringent quality control during the manufacturing process includes traceability of pressure-retaining parts, special nuclear cleaning, and hydrostatic testing.

#### **Transmitter Description**

Rosemount 3154N transmitters are similar in construction and performance to the proven Rosemount 3051 transmitters. Units are available in absolute (AP), gauge (GP), and differential (DP) configurations, with six pressure range options.

Direct electronic sensing with the completely sealed coplanar capacitance sensing element (see Figure 1) eliminates mechanical force transfer and problems associated with shock and vibration. Installation and commissioning are simplified by compact design, 2-wire system compatibility, and non-interacting external span and zero adjustments for standard calibrations. Wiring terminals and electronics are in separate compartments helping ensure that the electronics remain sealed during installation.

#### Operation

Process pressure is transmitted through an isolating diaphragm and silicone oil fill fluid to a sensing diaphragm in the center of the sensor cell. Process or reference pressure is transmitted in a like manner to the other side of the center sensing diaphragm. The capacitor plates on both sides of the sensing diaphragm detect the position of the sensing diaphragm.

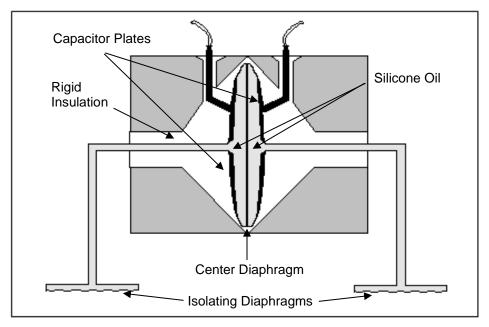


Figure 1 - The Sensor Cell

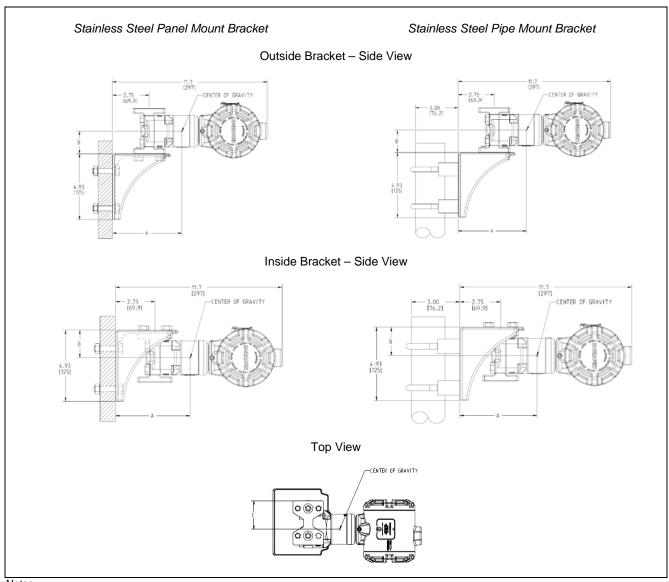
.65 [16,5] MIN. FOR COVER REMOVAL 1/2-14 NPT CONDUIT CONNECTION (OTHER THREAD SIZES AVAILABLE) 4.10 [104] 4.94 [125] ZERO/SPAN -AD JUSTMENT TRANSMITTER: ELECTRONICS -TRANSMITTER ELECTRONICS 2X ELECTRICAL-HOUSING SET SCREWS PERMANENT TAG (OPTIONAL) TERMINALS -WIRE-ON TAG (OPTIONAL) -EXTERNAL GROUND SCREW (OPTIONAL) 8X 7/16-20 UNF HIGH PRESSURE-PROCESS CONNECTION -NAMEPLATE - 1.20 [30,5] 1.63 [41,4] 1.63 [41,4] 2.40 [61.0] 0 0 0 2X DRAIN/VENT-VALVES (OPTIONAL 1/4-18 NPT AND 1/4 OR 3/8-INCH SW AGELOK) -3/8-INCH SW AGELOK COMPRESSION FITTING (OPTIONAL 1/4-18 NPT OR 1/4-INCH SW AGELOK AVAILABLE) -LOW PRESSURE PROCESS CONNECTION (OR SCREENED VENT FOR GP/AP) 3.40 [86,4] 2.13 [54.1] 3.44 [87,4] Mounting Bracket Options Stainless Steel Panel Mount Bracket Stainless Steel Pipe Mount Bracket 3/8 BOLTS FOR PANEL MOUNTING (NOT SUPPLIED) 0 0 USE OF DIAMOND HOLE PATTERN IS ACCEPTABLE ALTERNATIVE

Figure 2a – Transmitter and Bracket Dimensional Drawings

Notes:

(1) All dimensions are nominal in inches (millimeters).

Figure 2b – Typical Mounting Configurations and Dimensions



Notes:

- Transmitter and bracket orientation with respect to gravity will not impact qualification. Transmitter orientation with respect to bracket will affect center of gravity. All dimensions are nominal in inches (millimeters). (1)

Center of Gravity Dimensions		Stainless Steel Panel Mount Bracket	Stainless Steel Pipe Mount Bracket (2 U- bolts)
Transmitter	Α	5.60 (142)	4.80 (122)
mounted Outside of	В	0.90 (22.9)	0.90 (22.9)
Bracket	С	2.10 (53.3)	2.00 (50.8)
Transmitter	Α	5.60 (142)	4.80 (122)
Mounted Inside of	В	1.60 (40.6)	1.80 (45.7)
Bracket	С	2.10 (53.3)	2.10 (53.3)

#### **SPECIFICATIONS**

# **Nuclear Specifications**

Qualified according to: IEEE Std 323<sup>™</sup>-1974/1983/2003, IEEE Std 344<sup>™</sup>-1975/1987/2004 As documented in Rosemount report D2013003

#### Seismic

When exposed to a disturbance defined by the required response spectrum with a ZPA of 8.5g (see Figure 3), accuracies are as shown in the following table:

Output Code	Range Code	Triaxial Random Multifrequency 8.5g ZPA	
		During	After
	1	±1.75% URL	Within reference accuracy
R	2	±0.5% URL	Within reference accuracy
	3-4	±0.3% URL	Within reference accuracy
	5-6	±0.2% URL	Within reference accuracy
T (1)	1	±0.4% URL	Within reference accuracy
1 (7)	2-6	±0.2% URL	Within reference accuracy

(1) With damping set for time response = 0.4 sec or greater.

#### Radiation

Exposed to a Total Integrated Dose (TID) of 112 Mrads (1.12 MGy), consisting of 2 Mrad (20 kGy) background radiation followed by 110 Mrads (1.10 MGy) accident radiation.

During and after initial exposure at a dose rate of 0.1 Mrads/hr (1 kGy/hr), accuracies are as shown in the following table:

Total Integrated Dose (TID)	Output Code	Range Code	Background Radiation Effect
≤ 1Mrads	R & T (1)	ALL	±(0.1% URL + 0.15% span)
≤ 2Mrads	R & T (1)	ALL	±(0.2% URL + 0.3% span)

(1) With damping set for time response = 0.4 seconds or less.

When exposed to an additional TID of 110 Mrads (1.10 MGy), consisting of 2.0 Mrads/hr for 2 hr, 1.5 Mrads/hr for 4 hrs, and 1.0 Mrads/hr for 100 hrs, accuracies are as shown in the following table:

Total Integrated Dose (TID)	Output Code		Accident Radiation Effect
≤ 30 minutes	R & T (1)	ALL	±(0.2% URL + 0.6% span)
≤ 60Mrads	R & T (1)	ALL	±(0.25% URL + 0.8% span)
≤ 110Mrads	R & T (1)	ALL	±(0.3% URL + 1.0% span)

(1) With damping set for time response = 0.4 seconds or less.

# **Steam Pressure/Temperature and Post DBE Operation**

During and after exposure to steam at the following temperatures and pressures (see Figure 4), concurrent with chemical spray for the first 48 hours:

435°F (223.9°C), 95 psig (655 kPa) for 3 minutes, 365°F (185.0°C), 95 psig (655 kPa) for 7 minutes, 320°F (160.0°C), 75 psig (517 kPa) for 8 hours, 265°F (129.4°C), 24 psig (165 kPa) for 56 hours 212°F (100.0°C), 0 psig (0 kPa) for 216 hours

Accuracies are shown in the following tables:

#### First 64 hours:

Output Code	Transmitter Type	Range Code	Steam Pressure/Temperature Effect
R & T <sup>(1)</sup>	3154ND	1	±(2.0% URL + 2.5% span)
	3154NG	2-6	±(1.0% URL + 1.0% span)
	3154NA	3-4	±(3.0% URL + 3.0% span)
	3134NA	5-6	±(1.0% URL + 1.0% span)

(2) With damping set for time response = 0.4 seconds or less.

#### For 1 Year post-DBE following the first 64 hours:

	Transmitter Type	Range Code	Steam Pressure/Temperature Effect <sup>(1) (2)</sup>
R & T (3)	ALL	ALL	±(0.5% URL + 2.0% span)

- Test profile simulates one-year post accident conditions at 120°F (48.9°C).
- (2) Includes 14 days of full submergence in chemical spray solution at 130°F (54.4°C) and pressure of 50 psig.
- (3) Output code T electronics with damping set for time response = 0.4 seconds or less.

#### **Chemical Spray**

Chemical Spray began at time = 10 minutes of profile (see Figure 4) Duration of Chemical Spray was 24 hours. Chemical Spray was 0.28 molar boric acid, 0.064 molar sodium thiosulfate, and sodium hydroxide for initial pH of 11.0, and subsequent pH between 8.5 to 11.0, sprayed at a rate of 0.25 gal/min/ft².

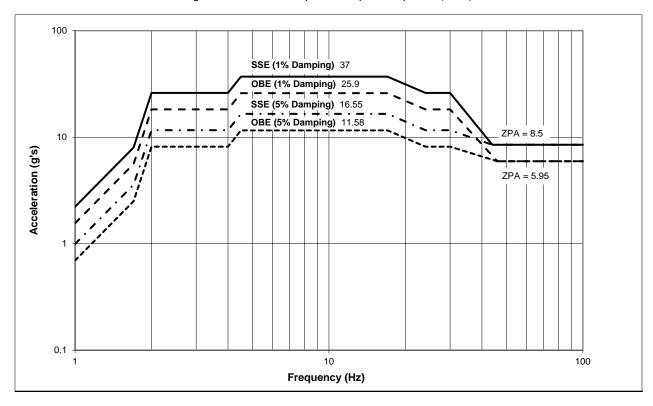
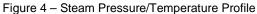
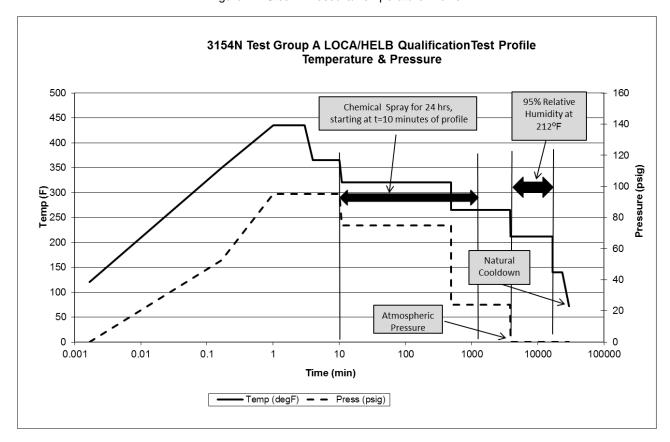


Figure 3 – Seismic Required Response Spectra (RRS)





#### **Product Data Sheet**

00813-0100-4854 Rev AG June 2020

# Rosemount 3154N

# **Nuclear Cleaning**

Process wetted surfaces cleaned to <1ppm chloride content

#### **Hydrostatic Testing**

Hydrostatically tested to 150% of maximum working pressure for differential pressure transmitters.

Hydrostatically tested at the overpressure limit for gauge and absolute pressure transmitters.

All range code 1 transmitters tested to 2000 psi (13.79 MPa).

# **Traceability**

Per 10CFR50 Appendix B, NQA-1, and ISO 9001; chemical and physical certification of pressure retaining parts

#### **Qualified Life**

20 years at 120°F (48.9°C) under typical operating conditions. Qualified Life is a function of Power Supply Voltage, Loop Load Resistance, and Operating Temperature. See Rosemount Qualification Report D2013003 for application specific formulas.

# **Performance Specifications**

Based on zero-based calibration spans under reference conditions.

#### **Accuracy**

Range Code	Accuracy
1-5	±0.2% of calibrated span
6	±0.25% of calibrated span

Includes the effects of linearity, hysteresis, and repeatability.

#### **Drift**

Range Code	Drift Effect per 30 months
1	±0.2% URL
2-6	±(0.1% URL + 0.1% span)

#### **Temperature Effect**

Range Code	Temperature Effect (per 100ºF (55.6ºC) Temperature Shift)	
1	±(0.55% URL +1.0% span)	
2-6	±(0.15% URL + 0.6% span)	
AP Range 3	±(0.6% URL + 0.5% span)	
AP Range 4/5	±(0.25% URL + 0.5% span)	

This specification may be linearly interpolated down to 50°F (27.8°C) temperature interval.

#### Overpressure Effect (1)

Based on full overpressure limits:

• Range 1: 2000 psig (13.79 MPa)

Range 2-5: 3626 psig (25.00 MPa)

Range 6: 6000 psig (41.37 MPa)

#### 3154ND:

Range	Overpre	ssure Effect
Code	One-Sided	Two-Sided Sequential
1-3	±0.25% URL	±0.5% URL
4, 5	±0.3% URL	±2.0% URL

#### 3154NG and 3154NA:

Range Code	One-Sided Overpressure Effect	
1-3	±0.25% URL	
4-6	±0.3% URL	

Overpressure specifications does not apply to transmitters with P9 option – please contact Rosemount Nuclear for additional information.

# High Static Line Pressure Zero Effect (3154ND only)

The High Static Line Pressure Zero Effect can be calibrated out by the customer (see 3150 Series Reference Manual 00809-0100-4835 for additional information). If it is not calibrated out, the error

associated with the High Static Line Pressure Zero Effect is as follows:

For high static line pressure (Ps) less than or equal to 2000 psi (13.79 MPa):

Range Code	High Static Line Pressure Zero Effect Ps ≤ 2000 psi (13.79 MPa)	
1	±0.25% URL per 1000 psi (6.89 MPa)	
2-5	±0.1% URL per 1000 psi (6.89 MPa)	

This specification may be linearly interpolated in 1000 psi (6.89 MPa) increments.

For high static line pressure (Ps) greater than 2000 psi (13.79 MPa):

Range Code	High Static Line Pressure Zero Effect Ps > 2000 psi (13.79 MPa)	
1	Not Applicable	
2-5	±(0.2 + (0.2(Ps-2000 psi)/1000 psi))% URL	

This specification may be linearly interpolated in 1000 psi (6.89 MPa) increments.

#### **High Static Line Pressure Span Effect**

#### 3154ND Ranges 1, 2 and 3:

Range Code	High Static Line Pressure Span Effect per 1000 psi (6.89 MPa)	
1	±(0.4% URL + 0.4% span)	
2, 3	±(0.1% URL + 0.1% span)	

#### 3154ND Ranges 4 and 5:

Rosemount 3154ND ranges 4 and 5 experience a span shift when operated at high static line pressure. It is linear and correctable during calibration.

If no correction for the systematic High Static Line Pressure Span Effect is performed, the error is as follows:

Range Code	High Static Line Pressure Span Effect Error per 1000 psi (6.89 MPa)	
4	-1.0% ± 0.2% input reading	
5	-1.25% ± 0.2% input reading	

If the correction procedure as outlined in the 3150 Series Reference Manual 00809-0100-4835 is applied, the remaining correction uncertainty for the High Static Line Pressure Span Effect for ranges 4 and 5 is as follows:

Range	High Static Line Pressure Span Correction	
Code	Uncertainty per 1000 psi (6.89 MPa)	
4, 5	±0.2% input reading	

It is possible to improve the accuracy of the 3154ND at high static line pressure for applications requiring enhanced performance. Please contact Rosemount Nuclear for additional information.

00813-0100-4854 Rev AG June 2020

# **Power Supply Effect**

Less than 0.005% of span / volt

#### Load Effect

Less than 0.0001% of span / ohm based on resulting change in terminal voltage to the transmitter.

# **Electromagnetic Compatibility**

Satisfies requirements defined in:

- US NRC Regulatory Guide 1.180 Rev 1
- EN 61326-1:2006 and EN 61326-2-3:2006

#### **Mounting Position Effect**

No span effect; zero shift of up to  $1.5 \text{ inH}_2\text{O}$  (0.37 kPa) which can be calibrated out.

# **Functional Specifications**

#### Service

Liquid, gas, vapor

# Output

4-20 mA

#### **Power Supply**

Maximum supply voltage

48 VDC

Maximum allowable supply voltage ripple

 less than 1 volt peak-to-peak ripple for ripple frequency less than or equal to 120 Hz

#### **Load Limits**

See Figure 5

#### **Dielectric Withstand Test**

707 VDC, 60 seconds, leakage less than 1 mA

#### **Insulation Resistance Test**

500 VDC, 60 seconds, IR greater than 100 MOhm

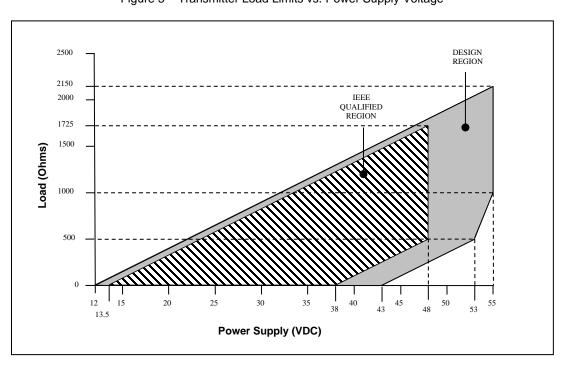


Figure 5 – Transmitter Load Limits vs. Power Supply Voltage

June 2020

# Rosemount 3154N

#### **Span and Zero Adjustments**

External adjust; non-interacting for standard adjustments

#### Zero Elevation, Zero Suppression

#### **Maximum Zero Elevation**

Zero is adjustable to the Lower Range Limit (LRL)

#### **Maximum Zero Suppression**

Zero is adjustable to 90% of the Upper Range Limit (URL) (80% for Range 1)

#### Range Down

10:1 (5:1 for Range 1)

#### **Response Time**

Time constant (63.2%) at 100°F (37.8°C)

#### **Output Code R:**

Range Code	Fixed Time Response (Max)		
rango oodo	DP / GP	AP	
1	2.00 Sec	N/A	
2	0.5 sec	N/A	
3-6	0.2 sec	0.2 sec	

#### **Output Code T (Adjustable Damping):**

Range Code	Minimum Time Response in the Max Damping Position
1	2.00 sec
2-6	1.2 sec

Note: In the Minimum Damping Position, the values for Fixed Time Response apply.

#### **Temperature Limits**

Normal Operating Limits: 40°F to 200°F (4.4°C to 93.3°C)

Qualified Storage Limits: -40°F to 120°F (-40.0°C to 48.9°C)

#### **Humidity Limits**

0 to 100% relative humidity (NEMA 4X)

#### **Enclosure Rating**

**NEMA 4X (IP 66)** 

#### **Volumetric Displacement**

Less than 0.005 in<sup>3</sup> (0.082 cm<sup>3</sup>)

#### **Turn-On Time**

2 seconds maximum

#### **Maximum Working Pressure**

Larger of Static Line Pressure Limit or Upper Range Limit (URL)

#### **Pressure Ranges**

Adjustable within the range shown; Upper Range Limit (URL) is the highest pressure shown

#### 3154ND and 3154NG:

Range Code	Pressure Range			
1	0-5 to 0-25 inH₂O (0-1.25 to 0-6.23 kPa)			
2	0-25 to 0-250 inH₂O (0-6.23 to 0-62.3 kPa)			
3	0-100 to 0-1000 inH₂O (0-24.9 to 0-249 kPa)			
4	0-30 to 0-300 psi (0-206.8 to 0-2068 kPa)			
5	0-200 to 0-2000 psi (0-1379 kPa to 0-13.79 MPa)			
6	0-400 to 0-4000 psi (0-2758 kPa to 0-27.58 MPa) Range 6 not available on 3154ND			

#### 3154NA (1):

Range Code	Pressure Range		
3	0-100 to 0-1000 inH₂O abs (0-24.9 to 0-249 kPa)		
4	0-30 to 0-300 psia (0-206.8 to 0-2068 kPa)		
5	0-200 to 0-2000 psia (0-1379 kPa to 0-13.79 MPa)		
6	0-400 to 0-4000 psia (0-2758 kPa to 0-27.58 MPa)		

<sup>(1)</sup> Extended operation below 0.5 psia absolute pressure (3.5 kPa) is not recommended.

#### Static Line Pressure Limits (3154ND only)

Range Code	Static Line Pressure Limit	
1	0.5 psia to 2000 psig (3.45 kPa to 13.79 MPa)	
2-5	0.5 psia to 3626 psig (3.45 kPa to 25.00 MPa)	

#### **Overpressure Limits**

Range Code	Overpressure Limit		
1	2000 psig (13.79 MPa)		
2-5	3626 psig (25.00 MPa)		
6	6000 psig (41.37 MPa)		

#### **Burst Pressure**

Minimum burst pressure is 10,000 psig (68.95 MPa)

#### **Product Data Sheet**

00813-0100-4854 Rev AG June 2020

# Rosemount 3154N

# **Physical Specifications**

#### **Materials of Construction**

Numbers in parentheses indicate where part is located in Figure 6

# **Isolating Diaphragms (8)**

316L SST

# **Drain/Vent Valves (10)**

316L SST

# **Process Flanges (10)**

CF3M (cast version of 316L SST)

#### Process Seal (C-rings) (9)

Silver-plated Inconel™ X-750

#### **Electronics Housing O-rings (2)**

Ethylene Propylene

# Fill Fluid (8)

Silicone Oil

# Sensor Module Housing (8)

CF3M (cast version of 316L SST)

#### Flange Bolts (11)

316 ŠST

#### **Electronics Housing (5)**

CF8M (cast version of 316 SST)

#### **Mounting Bracket**

CF8M (cast version of 316 SST)

#### **Mounting Bolts (bracket to transmitter)**

17-4 PH (SAE 630) SST

#### **Process Connections**

1/4-18 NPT (per EN 61518 / IEC 61518); 1/4 Swagelok $^{\rm \tiny B}$  or 3/8 Swagelok $^{\rm \tiny B}$ 

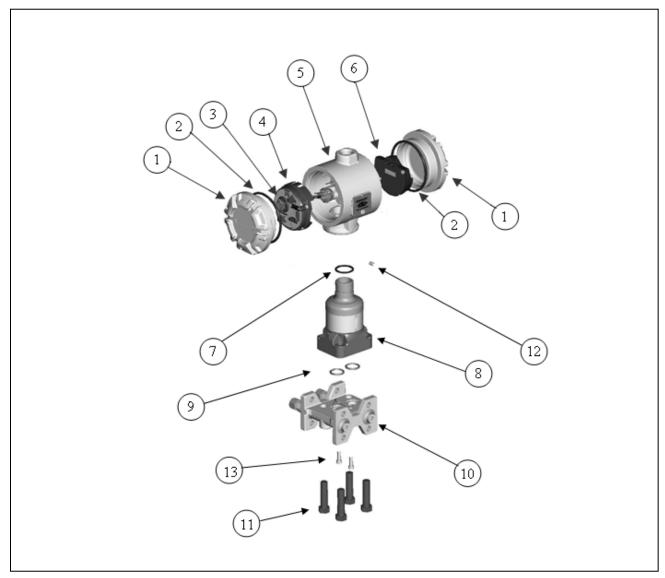
#### **Electrical Connections**

1/2-14 NPT conduit with screw terminals; M20-1.5, PG13.5, and G1/2 threads are optional

#### Weight

- 16.6 lbs (7.5 kg) (excluding bracket)
- 21.8 lbs (9.9 kg) (including SST panel mounting bracket)
- 25.1 lbs (11.4 kg) (including SST 2" pipe mounting bracket)

Figure 6 – Parts Drawing and Table, Exploded View



ITEM #	DESCRIPTION	ITEM #	DESCRIPTION
1	Electronics Cover	8	Sensor Module
2	O-ring for Electronics Cover	9	C-rings for Process Flange
3	Coarse Zero Select Jumper	10	Process Flange
4	Electronics Assembly	11	Bolts for Process Flange
5	Electronics Housing Assembly (includes set screws)	12	Housing Set Screws
6	Terminal Block Assembly	13	Flange Cap Screws
7	O-ring for Header		

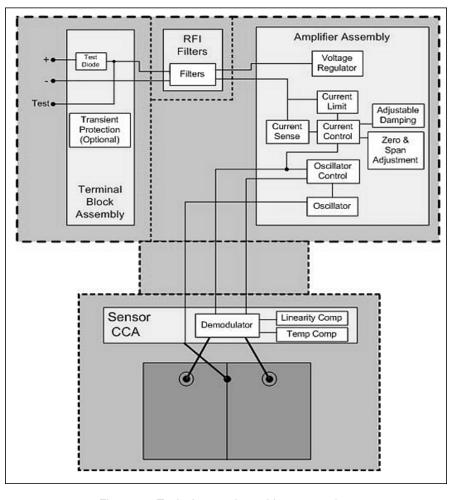
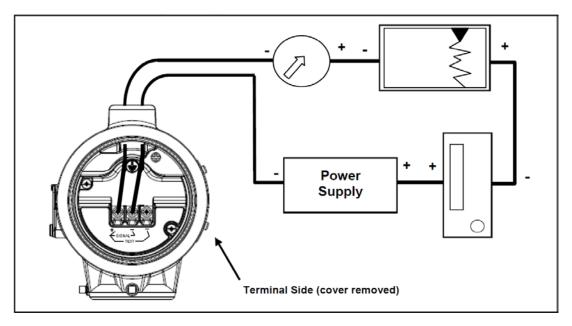


Figure 7 - Electrical Block Diagram

Figure 8 – Typical transmitter wiring connection



# **ORDERING INFORMATION**

Model	Transmitter Type					
3154ND				79 MPa) Static Pr 00 MPa) Static Pr		
3154NG	Nuclear Gauge Pressure Transmitter					
3154NA	Nuclear Absolute Pressure Transmitter					
	PRESSURE RANGES (1)					
Code	Differential	Gauge (2)			Absolute (3)	
	Lower Range Limit (LRL) to Upper Range Limit (URL) / Minimum Span (4)					
1 <sup>(21)</sup>	-25 to 25 inH <sub>2</sub> O / 5 inH <sub>2</sub> O (-6.23 to 6.23 kPa/1.25 kPa)	-25 to 25 inH <sub>2</sub> O / 5 inH <sub>2</sub> O (-6.23 to 6.23 kPa/1.25 kPa)	<b>)</b>	N/A		
2	-250 to 250 inH <sub>2</sub> O / 25 inH <sub>2</sub> O (-62.3 to 62.3 kPa/6.23 kPa)	-250 to 250 inH <sub>2</sub> O / 25 inH <sub>2</sub> O (-62.3 to 62.3 kPa/6.23 kPa)		N/A		
3	-1000 to 1000 inH <sub>2</sub> O / 100 inH <sub>2</sub> O (-249 to 249 kPa/ 24.9 kPa)	-393 to 1000 inH <sub>2</sub> O / 100 inH (-97.9 to 249 kPa/24.9 kPa)	-393 to 1000 inH <sub>2</sub> O / 100 inH <sub>2</sub> O (-97.9 to 249 kPa/24.9 kPa)		0 to 1000 inH <sub>2</sub> O abs / 100 inH <sub>2</sub> O abs (0 to 249 kPa abs/24.9 kPa abs)	
4	-300 to 300 psi / 30 psi (-2068 to 2068 kPa/206.8 kPa)	-14.2 to 300 psig / 30 psi (-97.9 to 2068 kPa/206.8 kP	-14.2 to 300 psig / 30 psi (-97.9 to 2068 kPa/206.8 kPa)		0 to 300 psia / 30 psia (0 to 2068 kPa abs/206.8 kPa abs)	
5	-2000 to 2000 psi / 200 psi (-13.79 to 13.79 MPa/1379 kPa)	-14.2 to 2000 psig / 200 psig (-97.9 kPa to 13.79 MPa/13			200 psia abs/1379 kPa abs)	
6	N/A		-14.2 to 4000 psig / 400 psig (-97.9 kPa to 27.58 MPa/2758 kPa)		0 to 4000 psia / 400 psia (0 to 27.58 MPa abs/2758 kPa abs)	
Code	Transmitter Output					
R	Harsh Environment; 4-20mA Analog					
Т	Harsh Environment; 4-20mA Analog with Adjustable Damping					
Code	Isolating Diaphragm					
2	316L SST					
Code	Process Flange Type / Material	Process Connection	Vent/Drain		Orientation	
F0	Traditional / SST (meets EN 61518 / IEC 61518)	1/4 - 18 NPT <sup>(5)</sup>	1/4 - 18 NPT [	Orain Hole (5)	See Figure A	
F1	Traditional / SST (meets EN 61518 / IEC 61518)	1/4 - 18 NPT <sup>(5)</sup>	Welded Vent/I	Orain Valve	See Figure A	
F2	Traditional / SST	Welded 3/8 inch Swagelok®	1/4 - 18 NPT [	Orain Hole (5)	See Figure A	
F3	Traditional / SST	Welded 3/8 inch Swagelok®	Welded Vent/Drain Valve		See Figure A	
F4	Traditional / SST	Welded 3/8 inch Swagelok®	Welded 3/8 inch Swagelok®		See Figure A	
F5	Traditional / SST (meets EN 61518 / IEC 61518)	1/4 - 18 NPT <sup>(5)</sup>	Welded Vent/Drain Valve		See Figure B	
F6	Traditional / SST	Welded 1/4 inch Swagelok®	1/4 - 18 NPT Drain Hole (5)		See Figure A	
F7	Traditional / SST	Welded 1/4 inch Swagelok®	Welded Vent/Drain Valve		See Figure A	
F8	Traditional / SST	Welded 1/4 inch Swagelok®	Welded 1/4 inch Swagelok®		See Figure A	
S1	Remote Seal, One Sided	See 3159 Product Data Sheet (00813-0100-4859)			See 3159 Product Data Sheet (00813-0100-4859)	
S2	Remote Seal, Two Sided	See 3159 Product Data Sheet (00813-0100-4859)	See 3159 Product Data Sheet (00813-0100-4859)		N/A	
Continued	on Next Page					

# Rosemount 3154N

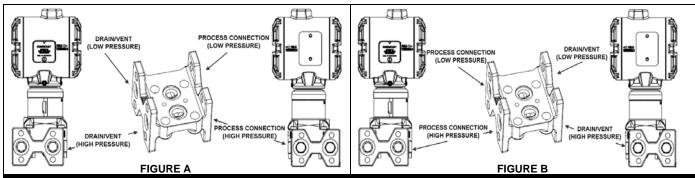


FIGURE A			FIGURE B	
				-
Code Electronics Housing, Conduit Co	nnection			
E SST, 1/2-14 NPT				
F SST, M20-1.5				
G SST, PG13.5				
H SST, G1/2				
Code Mounting Bracket (6)				
0 No Bracket				
7 Traditional Process Flange Bracke	Traditional Process Flange Bracket, SST Panel, SST Mounting Hardware			
8 Traditional Process Flange Bracke	, SST 2" Pipe, SST Mount	ting Hardware		
Code Standard Options				
C2 Connector-Unassembled (provided	separately in package), C	Connector Part Nun	nber Must be Specified (7)	
C3 Connector-Assembled to Transmit	Connector-Assembled to Transmitter, Connector Part Number Must be Specified (8)			
D2 90° Rotatable Conduit Elbow-Unas	90° Rotatable Conduit Elbow-Unassembled (provided separately in package) (7)			
D3 90° Rotatable Conduit Elbow-Asse	mbled to Transmitter (8)			
E2 CSA Ordinary Location Approval (9)	(10)			
E5 Canadian Registration Number				
E6 CSA Explosion Proof Approval (10)	1)			
PA Extended 30 Minute Hydrostatic Te	st (standard hydrostatic te	est completed on ev	very transmitter is 10 minutes in	duration)
P4 Calibration at Static Line Pressure	12)			
P5 Process Seal Helium Leak Test				
P6 Extended Upper Range Limit (13)				
P8 Time Response Test (12)				
P9 Extended Overpressure up to 4,50	) psi (31.03 MPa) <sup>(14)</sup>			
Q8 Material Certification for Process V	etted and Pressure Retain	ining Parts		
Q9 Special Documentation / Certificati	on (in addition to standard	d material listed on p	page 17) - Consult Factory for [	Details
Continued on Next Page				

June 2020

Code	Standard Options – Continued from Page 15	
R1	Sensor Module Rotated 180º from Standard Orientation (15) (16)	
R4	Electronics Housing Rotated 180º from Standard Orientation (15) (17)	
R5	Electronics Housing Rotated 90° Clockwise from Standard Orientation (15) (17)	
R6	Electronics Housing Rotated 90° Counter Clockwise from Standard Orientation (15) (17)	
V4	Threaded Drain / Vent Valve(s) (1/4-18 NPT)-Unassembled (provided separately in package) (5) (18) (19)	
V5	External Ground Screw Kit	
W1	Additional Customer Tagging Information-Permanent Tag Attached to Electronics Housing (see Figure 2)	
W2	Additional Customer Tagging Information-Wire-on Tag Attached to Nameplate (see Figure 2)	
ERD	Range 1 Extended Range Down (20) (21)	
Typical Model Number: 3154N D 2 R 2 F1 E 2 C3 W1		

#### Notes:

- (1) 3150 Series transmitter calibrations which include a Lower Range Value (LRV), Upper Range Value (URV), or span that are within ±5% of the published limits are acceptable.
- (2) 3154NG Lower Range Limit (LRL) varies with atmospheric pressure.
- (3) Extended operation below 0.5 psia absolute pressure (3.5 kPa) is not recommended.
- (4) Maximum span is equal to the Upper Range Limit (URL); i.e. the maximum span of a 3154 range code 2 transmitter is 250 inH₂O (62,3 kPa).
- (5) Customer assumes responsibility for qualifying interfaces on these options.
- (6) To comply with the REACH regulation, Rosemount Nuclear discontinued use of cadmium plated, carbon steel mounting hardware. As a result, mounting bracket codes 2 and 3 are no longer available and have been removed from the ordering information table.

  Mounting bracket codes 7 and 8 provide the same mounting bracket with stainless steel mounting hardware.

CS Mounting Hardware Bracket Code	Equivalent SST Mounting Hardware Bracket Code
2	7
3	8

- (7) Qualification of the connector installation and instrument/connector interface is the responsibility of the end user.
- (8) Installation will be performed at Rosemount Nuclear. Certification of the connector installation and instrument/connector interface will be provided by Rosemount Nuclear.
- (9) Connector options C2 and C3 are only allowed with E2 if the connector is also CSA Approved.
- (10) E2 and E6 are only available with electronic housing codes E and F.
- (11) Connector (C2, C3) and conduit elbow (D2, D3) options are not allowed with E6 unless specifically authorized by the end user.
- (12) Requires Configuration Data Sheet. Please contact Rosemount Nuclear for details.
- (13) Extended Upper Range Limit (URL) varies by pressure range code, please contact Rosemount Nuclear for details. All specifications including a %URL term will be based on the revised URL.
- (14) Please see Rosemount Specification Drawing 03150-1001 for applicable overpressure effect specifications.
- (15) Rotation options R1, R4, R5, and R6 cannot be combined with one another.
- (16) For rotation option R1, when used with gauge transmitter type, the calibration must be reverse acting (pressure will be applied to low pressure side of the sensor module).
- (17) The standard transmitter orientation is shown in Figure 2a. While rotation of the electronics housing in the field is possible with special instructions, it is not recommended by Rosemount Nuclear. If an alternative orientation is required for your application, please include the appropriate rotation option in the transmitter model number.
- (18) Quantity is two for DP type transmitters and one for GP/AP type transmitters.
- (19) V4 is not available with process flange codes S1 and S2. Vent/drain valve(s) option V4 may be selected in the 3159 Remote Seal model number.
- (20) ERD option is only available with model 3154ND, pressure range code 1, and allows calibration to a minimum span of 1 inH<sub>2</sub>O (0.25 kPa) with a revised LRL of -5 inH<sub>2</sub>O (-1.2 kPa) and URL of +5 inH<sub>2</sub>O (+1.2 kPa). It is not available with transmitter output code T, process flange codes S1 and S2, or standard options P4, P6, and P9. Please see Rosemount Specification Drawing 03150-1009 for applicable specifications and Rosemount Report D2017020. Note the ERD option code must be at the end of the transmitter model number.
- (21) Additional special considerations are needed when calibrating draft range pressure transmitters. See Manual Supplement 00809-0800-4835.

00813-0100-4854 Rev AG June 2020

#### **Standard Accessories**

One reference manual per shipment; two electronics cover o-rings per transmitter are included.

#### Calibration

Transmitters are factory calibrated to the customer's specified range. If calibration is not specified, transmitters are calibrated at maximum range (0 to URL). Calibration is performed at ambient temperature and atmospheric pressure.

#### **Additional Customer Tagging Information**

Tagging is optional and will be provided when either option W1 or W2 is included in the model number. All tags are SST. The transmitter will be tagged in accordance with customer requirements (within space limitations defined below).

	Permanent Tag (W1)	Wire-on Tag (W2)
Nominal Character Height	0.10 in (2.54 mm)	0.188 in (4.76 mm)
Maximum Number of Lines	4	4
Maximum Characters per Line	14	20

# **Special Options**

Please Contact Rosemount Nuclear for special transmitter needs.

#### **Spare Parts**

A spare part list for the Rosemount 3154N pressure transmitter is located within the Rosemount 3150 Series Reference Manual 00809-0100-4835.

#### **Documentation**

#### Certifications

Certification will be provided for each Rosemount 3154N pressure transmitter for quality system, nuclear qualification, accuracy, special cleaning, hydrostatic testing, traceability, and special testing if applicable. Chemical and physical reports and identification of pressure-retaining parts will be on file at Rosemount Nuclear.

Page Intentionally Left Blank

# **REVISIONS**

#### Changes from August 2019 (Rev AF) to June 2020 (Rev AG)

Page (Old)	Page (New)	Changes
Cover, Throughout	Cover, Throughout	Document revision changed from August 2019 to June 2020, Rev AF to Rev AG
7, Throughout	7, Throughout	Qualified life statement revised; Removed Figure 5; Updated figure numbering
9	9	Modified title of Figure 5; Changed the lower end of the IEEE Qualified region to accurately reflect how the transmitter was tested.
14	14	Added footnote (21) for the Range 1 (Draft Range) Manual Supplement
Back Cover	Back Cover	Changed contact information phone number.

#### NOTE

The above Revision Status list summarizes the changes made. Please refer to both data sheets for complete comparison details.

#### NOTE

Revision of the Product Data Sheet has no impact to form, fit, or function and does not impact transmitter qualification. Updates were made to provide clarity and improve customer experience/usage.

Standard Terms and Conditions of Sale can be found at: <a href="www.Emerson.com/en-us/pages/Terms-of-Use.aspx">www.Emerson.com/en-us/pages/Terms-of-Use.aspx</a>

The Emerson logo is a trademark and service mark of Emerson Electric Co. Rosemount, the Rosemount logotype are registered trademarks of Rosemount Inc. Coplanar is a trademark of Rosemount Inc. Swagelok is a registered trademark of Swagelok Co. Std 323 and Std 344 are registered trademarks of IEEE Inconel is a registered trademark of International Nickel Company All other marks are the property of their respective owners.

© 2020 Emerson Automation Solutions. All rights reserved.

#### **Global Headquarters Emerson Automation Solutions** Rosemount Nuclear Instruments, Inc. 8200 Market Boulevard Chanhassen, MN 55317 USA

P +1 952 949-5200 F +1 952 949-5201 RNII.info@Emerson.com



Rosemount Nuclear Instruments, Inc. satisfies all obligations coming from legislation to harmonize product requirements in the European Union.

