

# Rosemount™ 248 Rail Mount Temperature Transmitter

with RK Option and HART® 7 Protocol



## NOTICE

Read this manual before working with the product. For personal and system safety, and for optimum product performance, make sure to thoroughly understand the contents before installing, using, or maintaining this product. The United States has two toll-free assistance numbers and one international number.

<b>Customer Central</b>	1 800 999 9307 (7:00 am to 7:00 pm CST)
<b>National Response Center</b>	1 800 654 7768 (24 hours a day) Equipment service needs
<b>International</b>	1 952 906 8888

## ⚠ CAUTION

The products described in this document are NOT designed for nuclear-qualified applications. Using non-nuclear qualified products in applications that require nuclear-qualified hardware or products may cause inaccurate readings.

For information on Rosemount nuclear-qualified products, contact an Emerson Sales Representative.

## ⚠ WARNING

### **Failure to follow these installation guidelines could result in death or serious injury.**

Ensure only qualified personnel perform the installation.

### **Explosions could result in death or serious injury.**

Do not remove the housing covers in explosive atmospheres when the circuit is live.

Before connecting a handheld communicator in an explosive atmosphere, ensure that the instruments are installed in accordance with intrinsically safe or non-incendive field wiring practices.

Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.

All connection head covers must be fully engaged to meet explosion-proof requirements.

### **Process leaks could result in death or serious injury.**

Do not remove the thermowell while in operation.

Install and tighten thermowells and sensors before applying pressure.

### **Electrical shock could cause death or serious injury.**

Use extreme caution when making contact with the leads and terminals.

### **Physical access**

Unauthorized personnel may potentially cause significant damage to and/or misconfiguration of end users' equipment. This could be intentional or unintentional and needs to be protected against.

Physical security is an important part of any security program and fundamental in protecting your system. Restrict physical access by unauthorized personnel to protect end users' assets. This is true for all systems used within the facility.

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# 1 Introduction

## 1.1 Using this manual

This manual is designed to assist in the installation, operation, and maintenance of the Rosemount 248 Temperature Transmitter.

### Introduction

- Manual overview
- Transmitter overview

### Installation

- Things to consider
- How to mount the transmitter
- How to install the transmitter
- How to set the switches to ensure proper use
- How to wire and power up the transmitter

### Configuration

- Commissioning to transmitter
- How to use the Field Communicator to configure the transmitter

### Operation and Maintenance

- Calibrate the transmitter
- Explanation of hardware maintenance and diagnostic messages
- How to return the transmitter

### Reference Data

- Product certifications/Hazardous locations certifications
- Specifications
- Dimensional drawings
- Ordering information

## 1.2 Transmitter overview

Features of the Rosemount 248 include:

- Acceptance of inputs from a wide variety of RTD and thermocouple sensors.
- Configuration using HART® protocol.
- Electronics encapsulated in epoxy and enclosed in a plastic housing, making the transmitter extremely durable, and ensuring long-term reliability.
- IEC 61508:2010 safety certification
- A compact size and multiple housing options that allow mounting flexibility in the field.
- Improve measurement accuracy with Transmitter-Sensor matching.

Refer to the following literature for a full range of compatible connection heads, sensors, and thermowells provided by Emerson:

- Rosemount 214C Temperature Sensors [Product Data Sheet](#)
- Rosemount Volume 1 Temperature Sensors and Accessories (English) [Product Data Sheet](#)
- Rosemount DIN-Style Temperature Sensors and Thermowells (Metric) [Product Data Sheet](#)

Table 1-1 summarize changes in the Rosemount 248 Head Mount device revisions.

**Table 1-1: Head Mount HART Revisions**

Software release date	Identify device		Field device driver		Review instructions
	NAMUR software revision	NAMUR hardware revision <sup>(1)</sup>	HART universal revision <sup>(2)</sup>	Device revision	Manual document number
March 2023	1.0.1	1.0.3	7	7.4.11	00809-0100-4825
			5	5.2.11	
June 2019	1.0.1	1.0.2	7	7.4.11 <sup>(3)</sup>	
			5	5.2.11 <sup>(3)</sup>	
December 2005	N/A	N/A	5	5.2.2	

(1) NAMUR Software Revision is located in the hardware tag of the device. HART Software Revision can be read using a HART capable configuration tool.

(2) Device Driver file names use Device and DD Revision, (e.g., 10\_07. HART Protocol) is designed to enable legacy driver revisions to continue to communicate with new HART devices. To access this functionality, the new device driver must be downloaded. It is recommended to download the new device driver to ensure new functionality.

(3) HART 5 and 7 Selectable, CVD sensor matching.

## 1.3 Mounting, installation, and programming

- Communication via Asset Management tool (e.g. Pactware, AMS, HART<sup>®</sup> communicator) for which all relevant DD, eDD and DTM files are available.

## 1.4 Product recycling/disposal

Recycling of equipment and packaging should be taken into consideration and disposed of in accordance with local and national legislation/regulations.

## 2 Installation

### 2.1 Safety messages

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that potentially raises safety issues is indicated by a warning symbol (⚠). Please refer to the following safety messages before performing an operation preceded by this symbol.

#### ⚠ WARNING

##### Failure to follow these installation guidelines could result in death or serious injury.

Ensure only qualified personnel perform the installation.

##### Explosions could result in death or serious injury.

Do not remove the housing covers in explosive atmospheres when the circuit is live. Before connecting a handheld communicator in an explosive atmosphere, ensure that the instruments are installed in accordance with intrinsically safe or non-incendive field wiring practices.

Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.

All connection head covers must be fully engaged to meet explosion-proof requirements.

##### Process leaks could result in death or serious injury.

Do not remove the thermowell while in operation.

Install and tighten thermowells and sensors before applying pressure.

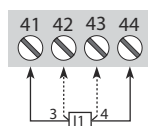
##### Electrical shock could cause death or serious injury.

Use extreme caution when making contact with the leads and terminals.

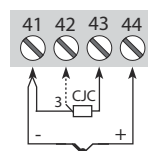
### 2.2 Connections

#### Single input

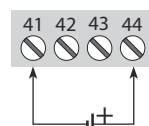
2 w / 3 w / 4 w RTD or  
lin. R



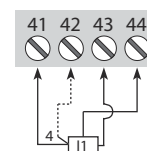
TC (internal CJC or  
external 2 w / 3 w / 4 w  
CJC)<sup>(1)</sup>



mV



3 w / 4 w potentiometer



(1) When using thermocouple input, the transmitter can be configured for either constant, internal or external CJC via a Pt100 or Ni100 sensor. This must be selected during device configuration.

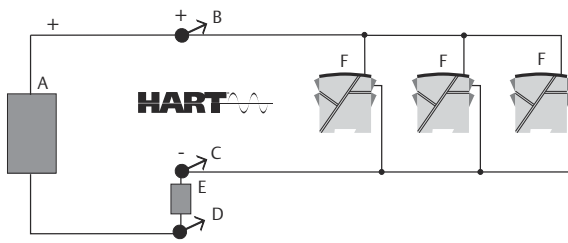
## 2.3 Multidrop mode

The communication is either by means of a HART® communicator or a HART modem.

The HART communicator or a HART modem can be connected across BC or CD.

The outputs of maximum 63 transmitters can be connected in parallel for a digital HART 2-wire communication.

Before it is connected, each transmitter must be configured with a unique number from 1 to 63. If two transmitters are configured with the same number, both will be excluded. The transmitters must be programmed for multidrop mode (with a fixed output signal of 4 mA). Maximum current in the loop is therefore 252 mA.



- A. Power supply
- B. Connection
- C. Connection
- D. Connection
- E.  $250 \Omega \ll R_{load} \ll 1100 \Omega$
- F. Transmitter



## 3 Configuration

### 3.1 Safety messages

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that potentially raises safety issues is indicated by a warning symbol (⚠). Please refer to the following safety messages before performing an operation preceded by this symbol.

#### **⚠ WARNING**

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Do not remove the housing covers in explosive atmospheres when the circuit is live. Before connecting a handheld communicator in an explosive atmosphere, ensure that the instruments are installed in accordance with intrinsically safe or non-incendive field wiring practices.

Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.

All connection head covers must be fully engaged to meet explosion-proof requirements.

##### **Process leaks could result in death or serious injury.**

Do not remove the thermowell while in operation.

Install and tighten thermowells and sensors before applying pressure.

##### **Electrical shock could cause death or serious injury.**

Use extreme caution when making contact with the leads and terminals.

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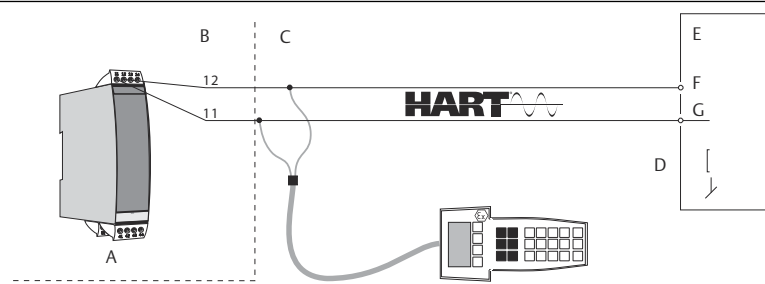
### 3.2 Configuration methods

The device can be configured in the following ways:

- With a HART® communicator with Emerson's DDL driver
- Via programming framework (e.g. AMS Device Manager, DCS, PACTware™)

#### **HART communicator**

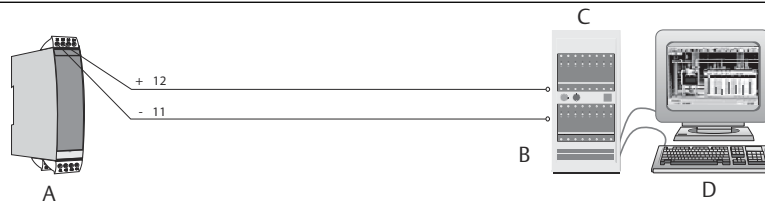
To get access to product-specific commands, the HART communicator must be loaded with Emerson's DDL driver. This can be ordered through either the FieldComm Group or Emerson.



- A. Rosemount transmitter
- B. Ex area
- C. Safe area
- D.  $250 \Omega \ll R_{load} \ll 1100 \Omega$
- E. Receiving equipment
- F. +V supply
- G. Input

### Programming framework

Support for both EDD and FDT<sup>®</sup>/DTM<sup>™</sup> technology, offering configuration and monitoring via relevant DCS/Asset Management Systems and supported management packages (e.g. PACTware).



- A. Rosemount transmitter
- B.  $250 \Omega \ll R_{load} \ll 1100 \Omega$
- C. Process computer
- D. DCS, etc.

### 3.3 Sensor error value configuration considerations

The device can be configured to output a user defined error current for broken and shorted sensors. This functionality enables users to customize how the device sends out alerts pertaining to specific sensor issues. As a default, these values are set outside of the Current Output Range (4-20 mA).

Broken sensor error value:	"36 BrkSensVal"	Broken sensor alarm analog output signal Current in mA indicating broken sensor alarm Default: 21.75 mA Range: 3.5...23.0 mA  <b>Note</b> For SIL mode the value must be < 3.6 mA or > 21.0 mA (Conforms to NAMUR NE43).
Shortened sensor error value:	"36 ShortSensVal"	Shorted sensor alarm analog output signal Current in mA indicating broken sensor alarm Default: 21.75 mA Range: 3.5...23.0 mA  <b>Note</b> For SIL mode the value must be < 3.6 mA or > 21.0 mA (Conforms to NAMUR NE43).

#### **⚠ WARNING**

##### **Broken/Shorted Sensor Error Value**

Although not recommended, it is possible for users to set either a Broken or Shorted Sensor current value to a value within the Current Output Range. Under this configuration, a device with a shorted or broken sensor state will output a current value which could be interpreted as a temperature reading within the Current Output Range by the control system. This scenario could potentially lead to erroneous temperature readings which could result in death or serious injury.

##### **\*Safe Parameterization – User Responsibility\***

It is the responsibility of the user to configure the transmitter so that it fits the required safety application. The safe parameterization can be done with assistance from any tool that can configure and verify the parameters described, and that supports the procedures described in this section. The configuration tool must be specifically developed to support this, i.e. a generic HART tool cannot be used, but a HART tool containing specific Device Drivers (DD) or Device Type Manager (DTM) running in a generic framework is acceptable.



## 4 Operation and Maintenance

### 4.1 Safety messages

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that potentially raises safety issues is indicated by a warning symbol (⚠). Please refer to the following safety messages before performing an operation preceded by this symbol.

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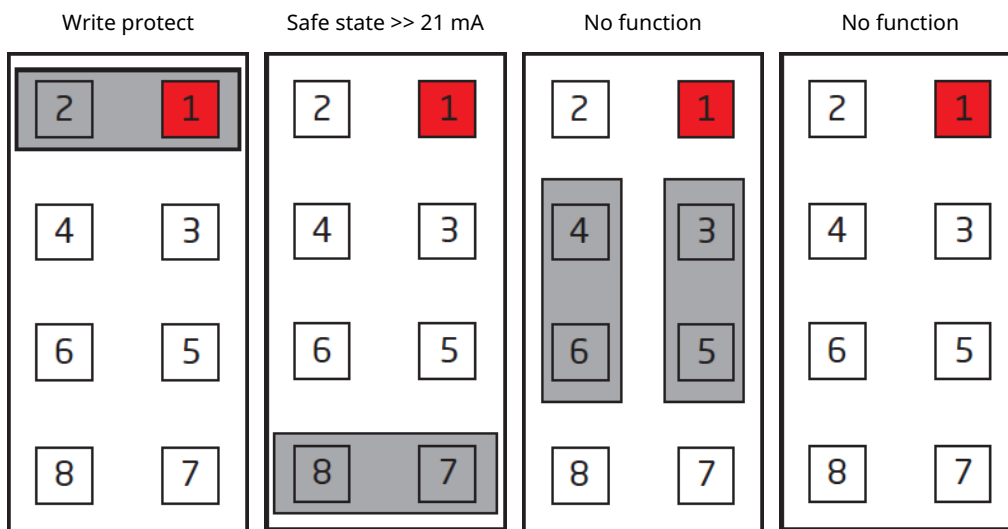
### 4.2 LED functionality

Onboard LED indicates faults according to NAMUR NE44 and NE107.

Condition	LED status
Device OK	Constant green
No supply	Off
Fault indication independent of the device (e.g. wire break, sensor short circuit, violation of input or output limits)	Flashing red
Device error	Constant red

### 4.3 Jumpers

If the jumper is not inserted, the output current at Safe State will go lower than 3.6 mA as specified in NAMUR NE43.



## 4.4 Test pins

The test pins allow measurement of loop current directly while maintaining loop integrity. Power must be connected to the transmitter (terminals 11 and 12) when using the test pins (terminals 13 and 14).

### ⚠ CAUTION

For hazardous area installation, only certified test equipment may be used.

## 4.5 HART® commands

For definitions and further information on HART commands, consult the HART Field Device Specification.

**Table 4-1: Advanced functions**

Function	Description
Customized linearization - polynomial type	Supports polynomial linearization up to five segments, each with up to 4th order polynomials.
Customized linearization - Callendar Van Dusen	Supports direct entry of CVD constants.
Customized linearization - table linearization	Supports table linearization with up to 60 in/out values.

**Table 4-1: Advanced functions (continued)**

Function	Description									
Customized linearization - 2nd order spline linearization	Supports 2nd order spline linearization with up to 40 output values.									
Runtime meter - transmitter electronics <sup>(1)</sup>	<table border="0"> <tr> <td>&lt;&lt; -50 °C</td> <td>-10...+10 °C</td> <td>+50...+70 °C</td> </tr> <tr> <td>-50...-30 °C</td> <td>+10...+30 °C</td> <td>+70...+85 °C</td> </tr> <tr> <td>-30...-10 °C</td> <td>+30...+50 °C</td> <td>&gt;&gt;85 °C</td> </tr> </table>	<< -50 °C	-10...+10 °C	+50...+70 °C	-50...-30 °C	+10...+30 °C	+70...+85 °C	-30...-10 °C	+30...+50 °C	>>85 °C
<< -50 °C	-10...+10 °C	+50...+70 °C								
-50...-30 °C	+10...+30 °C	+70...+85 °C								
-30...-10 °C	+30...+50 °C	>>85 °C								
Runtime meter - Sensors	Recording of Sensor measurement values during operation, logging time spent in each of nine fixed sub Sensor ranges. Subranges are defined individually for each Sensor type.									
Slave pointer - transmitter electronics	Recording of minimum/maximum internal transmitter temperature for device's complete lifetime.									
Slave pointer - Sensors	Recording of minimum/maximum values for Sensor/s measurements is saved. Values are reset when measurement configuration is changed.									

*(1) Recording of internal transmitter temperatures during operation, logging time spent in each of nine fixed sub temperature ranges.*

#### Dynamic variable mapping

Four dynamic variables are supported, PV, SV, TV, and QV.

Using HART commands, these may be assigned to the Device Variables shown in the table below.

The device variable mapped to PV controls the loop current.

#### Write protection by software

The default active password when the device leaves the factory is '\*\*\*\*\*'; this value can be changed by the user.

The universal active password "00002008" will always be accepted and this value cannot be changed. The universal active password shall only be used if the active password has been lost and needs to be reset to a known value.

When changing the password, use only Latin-1 characters that can be entered and displayed on any terminal.

When write protection is enabled, no "write" commands are accepted regardless of the "Write Protect" hardware jumper position.

#### Write protection by jumper

If a hardware jumper is set in "Write Protect" position, no "write" commands are accepted even if disabled by software.





## 5 Troubleshooting

### 5.1 Primary value out of limits

**LED status: flashing red**

The device variable mapped to PV (and Analog Output Current) is beyond its operating limits.

**Recommended action**

Reconnect or repair sensor.

### 5.2 Non-primary variable out of limits

**LED status: flashing red**

Any other device variable is beyond its operating limits.

**Recommended action**

Reconnect or repair sensor.

### 5.3 Loop current saturated

**LED status: flashing red**

The loop current has reached the Current Output Upper Limit (UL) or Output Lower Limit (LL) as configured, and is no longer corresponding to the PV value.

**Recommended action**

Reconnect or repair sensor.

### 5.4 Primary sensor 1 error

**LED status: flashing red**

A sensor error (broken/shorted sensor) is detected on Sensor 1.

**Recommended action**

Reconnect or repair sensor.

### 5.5 CJC for input 1 error (only if used)

**LED status: flashing red**

A sensor error (broken/shorted sensor) is detected on the CJC measurement used for input 1.

**Recommended action**

Reconnect or repair sensor.

## 5.6 Configuration not supported by device

**LED status: solid red**

Configuration is temporary invalid << 3 seconds, e.g. while downloading parameters.

**Recommended action**

Correct and re-send the configuration.

## 5.7 Electronic temperature out of limits

**LED status: flashing red**

The device is operated outside its specified temperature range.

**Recommended action**

Check operating temperature.

**LED status: solid red**

The device is operated outside its specified temperature range in SIL mode.

**Recommended action**

Check operating temperature.

## 5.8 Power supply voltage issues

**LED status: off**

Power is applied but still too low.

**Recommended action**

1. Check power supply (at output terminals).
2. If the error is persistent send the device for evaluation or replace the device.

## 5.9 Electronics failure

**LED status: solid red**

An unrecoverable error occurred in the internal communication to the input CPU.

**Recommended action**

1. Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.10 Electronics failure

**LED status: solid red**

An unrecoverable error occurred in the input CPU.

**Recommended action**

1. Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.11 Power supply voltage issues

**LED status: solid red**

The device is operated below its specified voltage supply range.

**Recommended action**

1. Check power supply (at output terminals). Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.12 Loop current read back error

**LED status: solid red**

The read back loop current differs from the calculated output current.

**Recommended actions**

1. Check power supply (at output terminals). Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.13 Power supply voltage issues

**LED status: solid red**

The device is operated above its specified voltage supply range.

**Recommended actions**

1. Check power supply (at output terminals). Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.14 Electronics failure

**LED status: solid red**

The configuration in the NVM has become inconsistent.

**Recommended action**

1. Correct and/or re-send the configuration.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.15 Electronics failure

**LED status: solid red**

An unrecoverable error occurred in the internal communication to the EEPROM.

**Recommended action**

1. Reset or re-power the device.
2. If the error is persistent send in the device for evaluation and replace the device.

## 5.16 Electronics failure

**LED status: solid red**

An unrecoverable memory error occurred in the internal main CPU.

**Recommended action**

1. Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.17 Electronics failure

**LED status: solid red**

An exception error occurred in the main CPU program execution.

**Recommended action**

1. Reset or re-power the device.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.18 Watchdog reset executed

**LED status: solid red**

The main program was reset unintentionally due to a failed code execution.

**Recommended action**

Correct and/or re-send the configuration.

## 5.19 Internal RTD sensor error

**LED status: solid red**

Sensor error is detected on the internal temperature sensor.

**Recommended action**

Reset or re-power the device.

## 5.20 Sensor failure

**LED status: flashing red**

A critical measurement error is detected on internal voltage reference.

**Recommended action**

1. Reconnect or repair sensor.

2. If the error is persistent send the device for evaluation or replace the device.

## 5.21 Sensor measurement error

### LED status: flashing red

A critical measurement error is detected on Sensor 1.

#### Recommended action

1. Reconnect or repair sensor.
2. If the error is persistent send the device for evaluation or replace the device.

## 5.22 Sensor measurement error

### LED status: flashing red

A critical measurement error is detected on the ground measurement.

#### Recommended actions

1. Reconnect or repair sensor.
2. If the error is persistent send the device for evaluation or replace the device.



# A Reference Data

## A.1 Product certifications

To view current Rosemount™ 248 Temperature Transmitter Product Certifications, follow these steps:

### Procedure

1. Go to [Emerson.com/Rosemount/Rosemount-248](https://emerson.com/Rosemount/Rosemount-248).
2. Scroll as needed to the green menu bar and click **Documents & Drawings**.
3. Click **Manuals & Guides**.
4. Select the appropriate Quick Start Guide.

## A.2 Ordering Information, Specifications, and Drawings

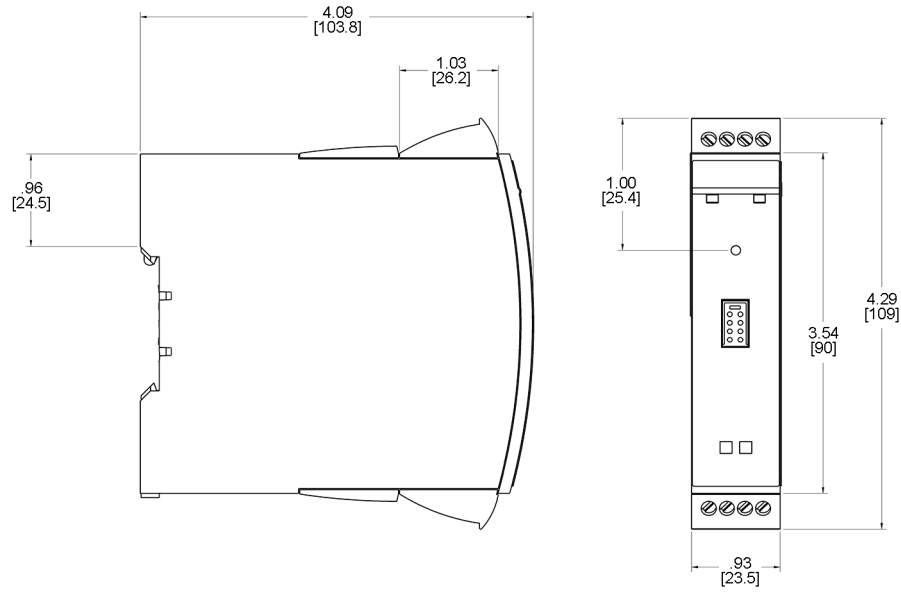
To view current Rosemount 248 Ordering information, Specifications, and Drawings, follow these steps:

### Procedure

1. Go to [Emerson.com/Rosemount/Rosemount-248](https://emerson.com/Rosemount/Rosemount-248).
2. Scroll as needed to the green menu bar and click **Documents & Drawings**.
3. For installation drawings, click **Drawings & Schematics** and select the appropriate document.
4. For ordering information, specifications, and dimensional drawings, click **Data Sheets & Bulletins**.
5. Select the appropriate Product Data Sheet.

## A.3 Dimensional drawings

Figure A-1: Rosemount 248R Rail Mount RK Option



Dimensions are in inches (millimeters).





For more information: [Emerson.com](https://www.emerson.com)

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